



Service Bulletin

PRELIMINARY INFORMATION

Subject: Front Door Window Belt Molding Retainer Bolt Corrosion

Models: 2014 Chevrolet Silverado 1500

2014 GMC Sierra 1500

Built prior to 8/13/2013 at Fort Wayne Assembly (11th VIN Position = Z)

The following diagnosis might be helpful if the vehicle exhibits the symptom(s) described in this PI.

Condition/Concern

Some owners may comment that the front side door window belt molding retainer bolt is corroded, see photo below.



Recommendation/Instructions

To correct this issue, replace the Bolt with GM Part # 11515397. Apply Red Thread Adhesive (GM Part # 89021297, Canada Part # 10953488 or equivalent) to the bolt threads and tighten to 27 lb-in (3 N-m).

Parts Information

Part Number	Description	Qty
11515397	Bolt	1

89021297 (US)	Thread Adhesive	1
10953488 (Canada)	Thread Adhesive	1

Warranty Information

For vehicles repaired under warranty use:

Labor Operation	Description	Labor Time
2080058*	Front Side Door Belt Revel Molding Retainer Bolt	0.2 hr
Add	Additional Door	0.1 hr

* This is an unique labor operation for bulletin use only. This will not be published in the Labor Time Guide.

Please follow this diagnostic or repair process thoroughly and complete each step. If the condition exhibited is resolved without completing every step, the remaining steps do not need to be performed.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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