



Service Bulletin

PRELIMINARY INFORMATION

Subject: SPARK EV (BEV) TAC Parts Restriction Program

Models: 2014 Chevrolet Spark EV (BEV)
Equipped with (RPO EVL)

The following diagnosis might be helpful if the vehicle exhibits the symptom(s) described in this PI.

Condition/Concern

As part of our ongoing quality improvement process, the following components will remain on restriction through the GM Technical Assistance Center (TAC).

Note: If the Drive Motor Battery or Drive unit is needed, refer to the latest versions of PIP5112 or PIP5131 respectively to place the order.

Recommendation/Instructions

If diagnostics lead to the replacement of any of the components listed below, please contact TAC at Telephone Number US 1-877-446-8227 (Action Center prompt or Hybrid prompt) or Canada 1-800-263-7740 for English or 1-800-263-7960 for French.

Warranty Information

For vehicles repaired under warranty using parts listed, please use corresponding labor op:

Part Name	Part Number	Labor Op
A4- HV Drive Motor Battery (Complete Pack)	23176402	5030630
Drive Unit (Transaxle)	24257888	8464670
T-6 Traction and Power inverter Module (TPIM)	12652453	5010240
Accessory Power Module (APM)	24267785	5010220
K57 - Onboard Charge Module (OBCM)	24267451	5040210
K114B- Hybrid Powertrain control Module (HPCM 2)	22985723	5410140
K17 - Electronic Brake Control Module (EBCM)	23154359	2410370
Brake Pressure Modulator Valve (BPMV)	20864952	2410170

K118- Air Compressor Control Module (ACCM)	95270908	4417120
K10- Cabin Heater Control Module (CHCM)	22851153	4414090

Please follow this diagnostic or repair process thoroughly and complete each step. If the condition exhibited is resolved without completing every step, the remaining steps do not need to be performed.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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