Bulletin No.: PIC5262C

Date: Feb-2013

Service Bulletin

PRELIMINARY INFORMATION

Subject: Ground Effects - Service Fix For Gapping At Corners Only

Models: 2010 - 2013 Chevrolet Camaro

Equipped with GM Accessory Ground Effects Kit

This PI was superseded to update model years. Please discard PIC5262B.

The following diagnosis might be helpful if the vehicle exhibits the symptom(s) described in this PI.

Condition/Concern

Customer may comment that the GM Accessory Ground Effects kit is separating from the body at the corners.

Recommendation/Instructions

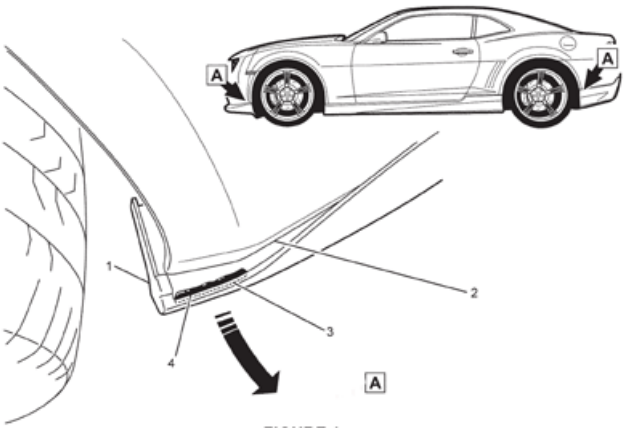
This service fix only applies to reattaching the corners of the Ground Effects package and is not be used for any other attachment concerns with the Ground Effects package.

1. Wipe clean the area of concern on the vehicle prior to proceeding with the service fix. Refer to figure 1 below for the following:
2. Pull the edge of the Ground Effects molding (1) away from the fascia (2) to allow access for applying primer, see table 1 for recommended products. Apply primer to the inside surface of the Ground Effects molding as indicated (3). Avoid excess primer contracting the visible surfaces of the Ground Effects molding. Allow 20 minutes for the primer to dry.

   Important: WORK TIME COULD BE AS LITTLE AS 50 SECONDS IN STEPS 3 & 4 (Depending on which product was selected from the table below).
3. Apply plastic adhesive to the primed surface (4), see table 2 for recommended products.

   Note: Do not mix primer/adhesive combinations (e.g. Item A primer to be used with Item A adhesive only. B with B, C with C).
4. Protecting the Ground Effects molding with a cloth, clamp cloth and the fascia together. Wipe off any excess adhesive from the top of the joint. Only remove the clamp after the curing time has been achieved.

Figure 1



Note: : You will only need one brand of Primer and the same brand of Adhesive. DO NOT order all six items below. DO NOT mix items - use Primer A with Adhesive A; or Primer B with Adhesive B; or Primer C with Adhesive C.

Item	Product Description - Primer		Item	Product Description - Adhesive	Adhesive Cure Time
A	LORD Fusor Plastic Surface Modifier (Stock #602EZ)	to be used with	A	LORD Fusor 152	2 hrs
B	LORD 459X Primer	to be used with	B	Dow Betaseal U418	24 hrs
C	3M Adhesive Promoter 06396	to be used with	C	3M Semi-Rigid Plastic Repair 04240	15 Minutes

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Warranty Information

For vehicles repaired under warranty use:

Labor Operation	Description	Labor Time
B0048	Front Bumper Fascia Replacement	Use Published Labor Operation Time

Please follow this diagnostic or repair process thoroughly and complete each step. If the condition exhibited is resolved without completing every step, the remaining steps do not need to be performed.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.

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