



Service Bulletin

PRELIMINARY INFORMATION

Subject: Revised Front License Plate Bracket Installation Instructions

Models: 2014 Cadillac CTS Sedan
with Front License Plate Mounting Package (RPO VK3)

Condition/Concern

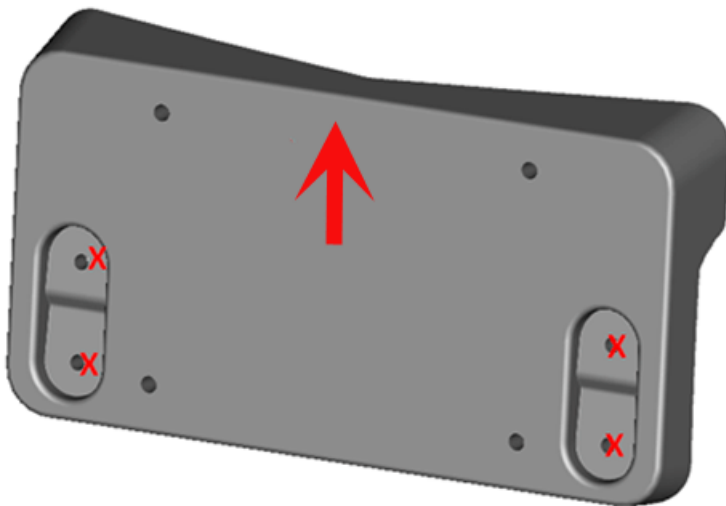
Revised License Plate Bracket Installation Instructions

Recommendation/Instructions

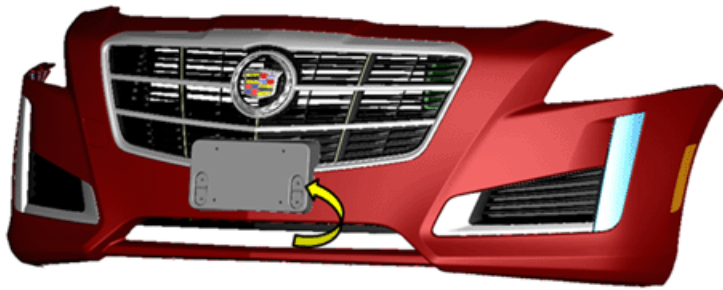
The installation of the front license plate bracket (if equipped) has been revised for better retention. Do NOT use the rivets included in the trunk bag for installing the Front License Plate Mounting Package (RPO VK3). If bolts and u-nuts are included in the trunk (small package with instruction sheet), use those to install the bracket following the instructions below. If bolts and u-nuts are not in the trunk, order four (4) bolts and four (4) u-nuts to install the front bracket. Reference Parts Information section below.

Please follow the instruction below for proper installation of the bracket.

1. Drill 5.0 mm holes in all 4 location holes in bracket marked "X"



2. Install bolts through the license plate bracket and fascia holes.



3. Reach inside and behind the fascia (through the lower fascia opening) and install u-nuts on the backside. The u-nut is being used only as a nut. It does not clip on to any body parts.
4. Tighten bolts into the u-nuts with a torque of 22 in-lbs. (2.5 Nm).

Important: If the front license plate bracket was already installed using the rivets from the bag of PDI dealer-installed items in the vehicle's trunk, verify the bracket is securely installed by pulling forward on the bracket. If the bracket easily pulls out of the fascia, reinstall it using the bolts and nuts rather than rivets.

Parts Information

Part Number	Description	Qty
11610068	BOLT	4
11513599	U-NUT / RETAINER	4

Warranty Information

The labor time for installing this bracket is included in the PDI time. The parts cost (if bolts and nuts were NOT included in the trunk) may be submitted in the "miscellaneous net" field using the PDI Add labor code 0590032. Submit this claim as a ZPDI claim type.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



WE SUPPORT VOLUNTARY TECHNICIAN CERTIFICATION