

Date	Expiration	Release	Page
11.2013	11.2014	1	1(3)

COOLANT FAN BELT REPLACEMENT WITH NEW SEVERE DUTY Prevost vehicles

DESCRIPTION

On the vehicles affected by this bulletin, it is possible to experience sudden coolant fan belt snapping due to excessive force applied to the belt. Therefore, it is necessary to replace the current belt (**part # 5061284**) with a new Severe Duty belt (**part # 5060119**)

MODEL YEAR(S) AND VEHICLES INVOLVED

NOTICE TO SERVICE CENTERS <i>Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.</i>	
Model	VIN
X3-45 Commuter Model Year : 2012	From 2PCG33495 <u>CC735053</u> up to 2PCG33495 <u>CC735232</u> incl.
This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this bulletin will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.	

MATERIAL NEEDED

Order the following parts:

Part No.	Description	Qty
5060119	Severe Duty Poly-V belt 2565mm	1

NOTE

Material can be obtained through regular channels.

PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop engine. In the battery box, set the battery cut-off switch to the OFF position prior to working on the vehicle.

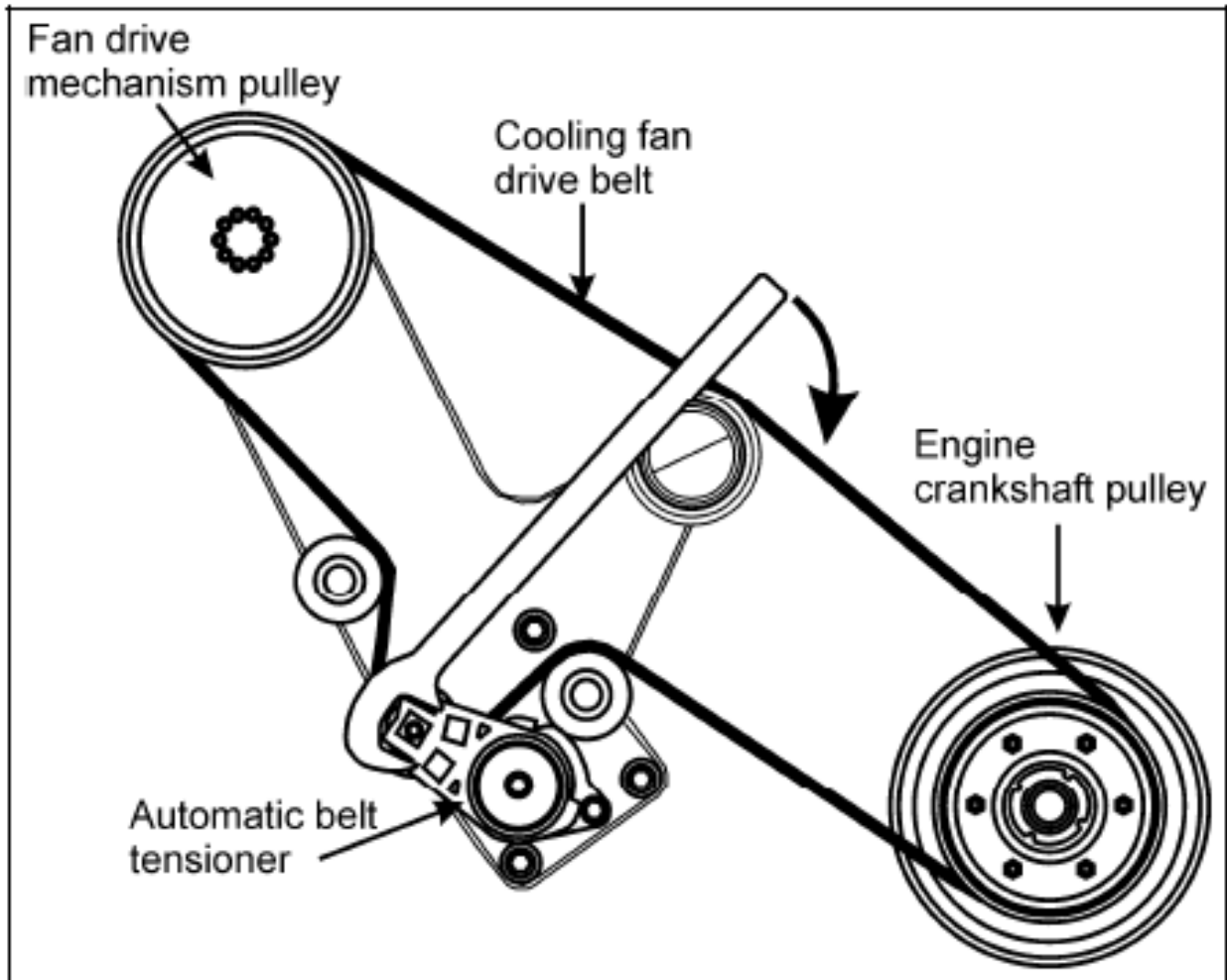


FIGURE 1: FAN BELT ROUTING (VOLVO D13 ENGINE)

1. Using the special tool included with your vehicle (see inside the Warning Reflectors box located in the first curb-side baggage bay), rotate the automatic tensioner in clockwise direction to relieve tension on the belt and hold the tensioner in that position (Fig.1).
2. Remove the old belt from the pulleys.
3. Wrap the new drive belt around the fan drive mechanism pulley, the idlers and the automatic tensioner idler as shown on figure 1.
4. Release the tensioner slowly and let it return to its natural position, no further adjustment is required.

Date	Expiration	Release	Page
11.2013	11.2014	1	3(3)

PARTS / WASTE DISPOSAL

Return replaced parts to Prevost with A.F.A. for full reimbursement.
Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

ESTIMATED TIME

The time required to perform this special bulletin is approximately half an hour (1/2 hrs.).

OTHER

VBC Bulletin	N/A
Fail Code	01-04
Defect Code	09
System Condition	B
Causal Part	5061284

Prevost engages in a continuous program of testing and evaluating to provide the best possible product. Prevost, however, is not committed to, or liable for updating existing products.