

DART SIDE DASH PANEL REWORK



Prepared by: Nic Rucker
Field Service Technical Rep.
(256) 499-5433

Approved By: Dan Allen – Chief Engineer

Property and Top Bus Number: DART: 304500



Issue: side dash is wavy needs better securement

Reason/ cause: PP1 valve is too big to be secured by just two screws

Solution: Add screws to each corner of side dash panel

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Number of affected buses: 304000 (39001)
 304500 (39002-39155)
 306000 (38001)

Estimate repair hours/bus: 30 MIN

Necessary parts:

2404RHAL08	1/8x1/2 RIVET, AL	4 PER BUS
436.00.9407.905	RECEPTICLE, DASH PNL	2 PER BUS
436.00.9407.907	RETAINER, SCREW, NYLON	2 PER BUS
436.00.9407.908	SCREW, DASH, BLK	2 PER BUS

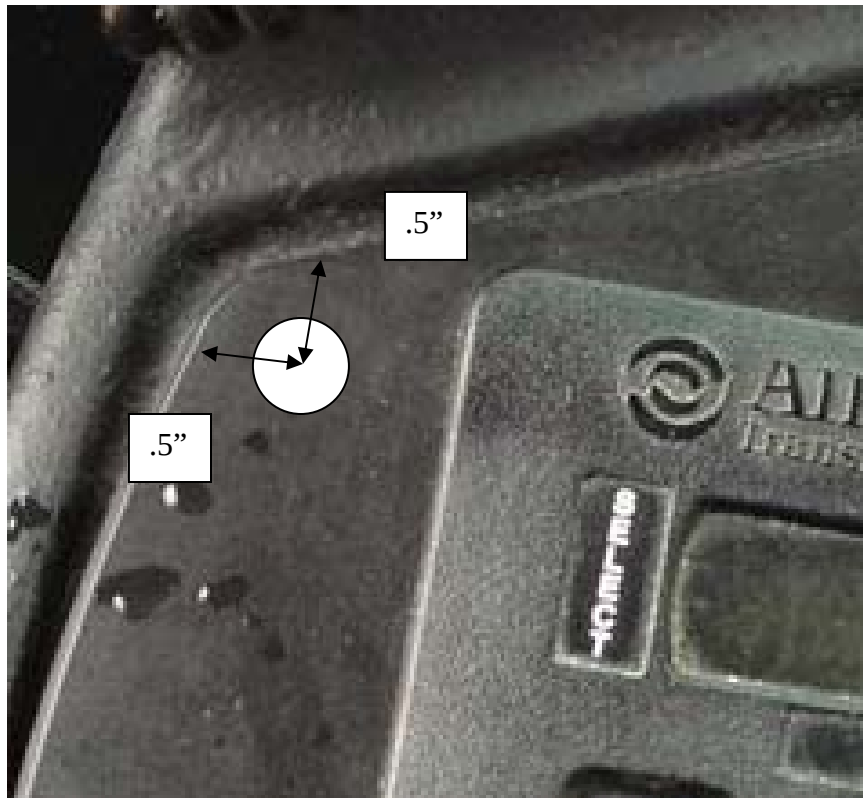
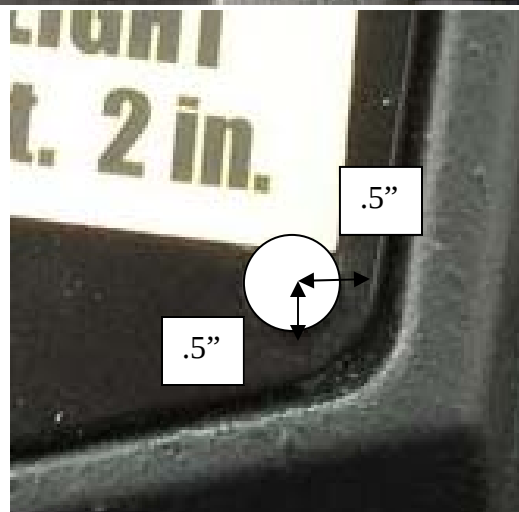
Necessary tools: screw gun, ¼ drill bit, rivet gun, 1/8 drill bit, #2 screw tip

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SAFETY PRECAUTIONS MUST BE FOLLOWED ACCORDING TO ACCEPTED INDUSTRY STANDARDS AND LOCAL/PROPERTY REQUIREMENTS.

1. Park the bus and apply the parking brake.
2. Turn off main battery disconnect switch(es).
3. Drill holes in side dash as shown using $\frac{1}{4}$ drill bit



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4. After drilling holes remove dash and add retainer clips in center of holes. Add two rivets to each clip to secure. Reinstall dash
5. Check for completeness of work.
6. Remove all tools from working area.
7. Turn the main battery disconnect switch (es) on.