

DART A/C Air Intake Grill Change



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Chief Engineer

Property name and Top bus number: DART - 304500

Issue: A/C Grill Rusting

Reason/ cause: Not painted properly

Solution: Replace the grill with painted grill.



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Number of buses affected: 156

Estimate repair hours/bus: 1 Hour

Engineering Documentation:

Necessary parts: Description A/C Grill Part # 943-7443-010 1 per bus.

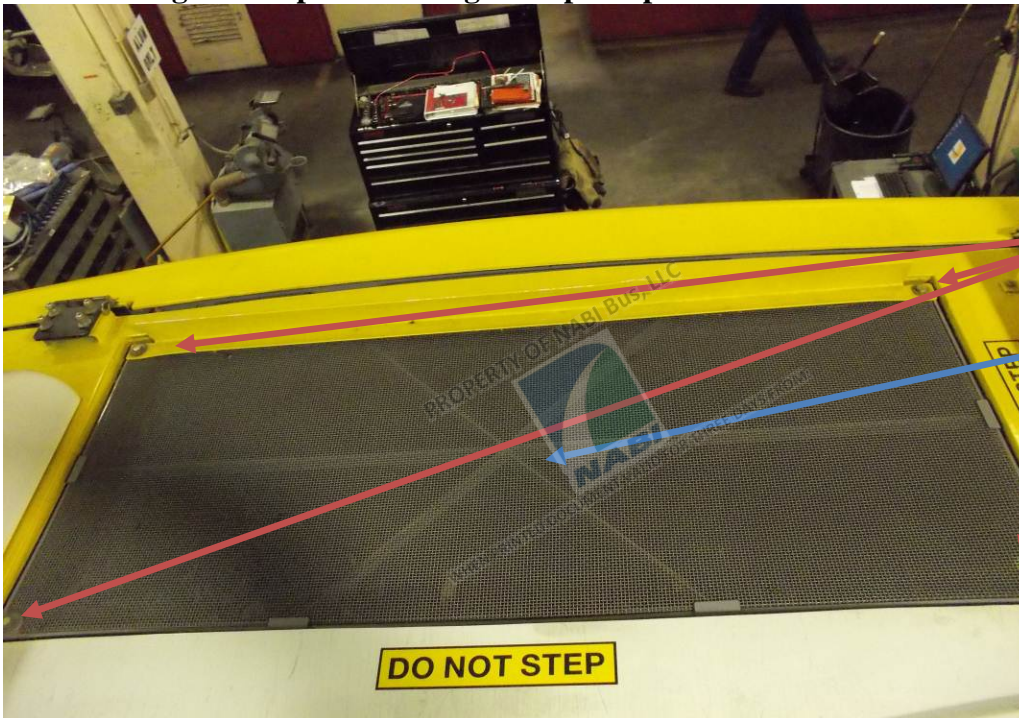
Necessary tools: 9/16 socket and wrench.



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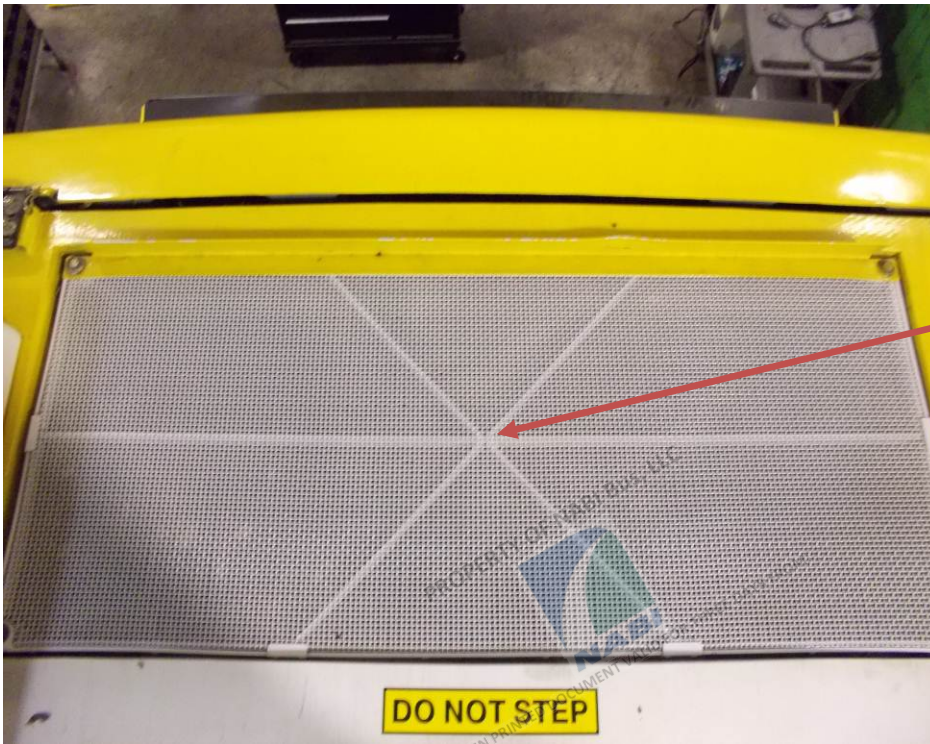


1. Park the bus and apply the parking brake.
2. Turn off main battery disconnect switch(es)
3. At the rear of the bus on the roof at the A/C grill remove the 4 bolts that hold the grill in place.
4. Remove the grill and put the new grill in place put the 4 bolts back.



4 bolts that need to be removed. Old grill to be removed

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New grill installed.

5. Check for completeness of work.
6. Remove all tools from working area.
7. Turn the main battery disconnect switch(es) on.