



## INSTRUCTION TO SERVICE

<b>ITS: 5394</b>	
<b>SECTION:</b>	219 Engine & Transmission
<b>WRITTEN BY:</b>	Mike Pearson
<b>SUBJECT:</b>	Install exhaust flex connector insulated blanket

# ITS5394

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**PROCEDURE:**

1. Turn the main battery disconnect switch to the “OFF” position.
2. Open the rear engine access door.
3. Locate the exhaust flex connector. See Figure 1.



**Figure 1: Exhaust Flex Connector**

4. Cover the exhaust flex connector with new insulation blanket p/n 6411844 and fasten using attached clasps, seam should be parallel and facing the rear of the bus, See Figure 2.



**Figure 2: Insulated Blanket Installation**

5. Close the rear engine access door.



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### LABOUR ESTIMATE

	Operation	Men	Hours	Labour Time M X HR
1	Install exhaust flex connector insulated blanket	1	0.5	0.5

### PARTS REQUIRED

Item	Part Number	Description	Qty. per Coach	Units	Notes
1	6411844	Insulated Blanket-Exhaust Flex Connector	1	EA	

### SPECIAL TOOLS REQUIRED

Item	Part Number	Description	Qty.	Units	Notes
N/A	N/A	N/A	N/A	N/A	