



NABI Service Bulletin: SB-13-17-01

To: Distribution –NJT Operations Managers, Maintenance Managers and Maintenance Personnel

From: Kalman Takacs – Sr. Field Service Engineer

Subject: Steering - Pitman Arm Nut Securement to the Steering Gear Output Shaft

Date: February 15, 2013

The purpose of this Service Bulletin (SB) is to clarify the pitman arm securement, torque requirements and inspection process.

The pitman arm to the steering gear output shaft is torqued and inspected as follows:

- The torque for the pitman arm nut to the steering gear output shaft is 520 lb.-ft. (+/- 15 lb.-ft.).
- After torquing, ensure the collar of the nut is deformed into the groove of the steering gear output shaft as shown on the attached photos (see highlighted red area).
- Replace the pitman arm nut if required.
- Apply torque seal to the nut and shaft as appropriate for future visual inspections.



The instructions outlined in the Work Instruction supersede information previously published in Section 4 of the Maintenance Manual.

For questions regarding this Service Bulletin or any other service inquiry, please contact:

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