



INSTRUCTION TO SERVICE

ITS: [Enter ITS#]	
SECTION:	273 Exterior Lights
WRITTEN BY:	Troy Stutsky
SUBJECT:	Paint, Remove & Replace Licence Plate Lamp

ITS5348

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PROCEDURE:

1. Turn the main battery disconnect switch to the "OFF" position.
2. Remove and replace licence plate lamp (NF PN 351909).

☞ **NOTE:** Have the new lamp prepped and painted according to instructions in Figure 1. Paint the lamp a specific color according to the customer's contract.

DUPONT PROCESS

PREPARATION

1. CLEAN PART WITH 3909S USING TWO CLOTH METHOD (NFIL P/N 395005).
2. SCUFF ENTIRE AREA TO BE COATED WITH A GRAY SCUFF PAD.
3. RECLEAN WITH 3909S USING TWO CLOTH METHOD (NFIL P/N 395005).

COATING

1. APPLY ONE MEDIUM COAT OF 2330S ADHESION PROMOTER (NFIL P/N 394998).
2. ALLOW TO DRY A MINIMUM OF 20 MINUTES.
3. APPLY DESIRED TOPCOAT AS PER NORMAL PROCEDURE (EF, EG).

PPG PROCESS

PREPARATION

1. CLEAN PART WITH DX 103 MULTIPREP (NFIL P/N 104985).
2. SCUFF ENTIRE AREA TO BE COATED WITH A SCUFF PAD.
3. RECLEAN WITH DX 103 MULTIPREP (NFIL P/N 104985).

COATING

1. APPLY ONE COAT OF DPX 801 UNIVERSAL PLASTIC PRIMER (NFIL P/N 219864).
2. ALLOW TO DRY A MINIMUM OF 20 MINUTES.
3. APPLY DESIRED TOPCOAT AS PER NORMAL PROCEDURE (DCC COLOR, DUHS COLOR, DBU COLOR, DU9645 FLAT BLACK).

Figure 1: Dupont and PPG Prep and Paint Instructions

☞ **NOTE:** Obtain all paint materials listed in Figure 1 locally.

3. Clean up tools and debris.
4. Turn the main battery disconnect switch to the "ON" position and return the bus to service.



NEW FLYER

LABOUR ESTIMATE

	Operation	Men	Hours	Labour Time M X HR
1	Paint, remove and replace licence plate lamp.	1	1.0	1.0

PARTS REQUIRED

Item	Part Number	Description	Qty. per Coach	Units	Notes
1	351909	LAMP L/PLATE LED	1	EA	