



## INSTRUCTION TO SERVICE

<b>ITS: 5393</b>	
<b>SECTION:</b>	549 HVAC
<b>WRITTEN BY:</b>	Kevin Robinson
<b>SUBJECT:</b>	Remove and replace the driver's defroster controller.

# ITS5393

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**PROCEDURE:**

1. Turn the main battery disconnect switch to the “OFF” position.
2. Open the driver’s defroster to gain access to the defroster controller.
3. Disconnect the existing controller from the coach harness and remove it from the bus.
4. Install the new defroster controller (NF PN 6341343) in the same place the previous one was installed, reusing the mounting hardware.
5. Plug the new defroster controller into the coach harness
6. Turn the main battery disconnect switch to the “ON” position.
7. Test the driver’s defroster for proper operation and repair as required.



**Figure 1: Defroster with Controller Highlighted**



**NEW FLYER**

### LABOUR ESTIMATE

	Operation	Men	Hours	Labour Time M X HR
1	Remove and replace the driver's defroster controller.	1	1.0	1.0

### PARTS REQUIRED

Item	Part Number	Description	Qty. per Coach	Units	Notes
1	6341343	CONTROLLER ASSEMBLY, 24V	1	EA	