

REFERENCE:	Nova Bus Manuals
SECTION:	N/A
RS N°:	MQR 7621-683
EFFECTIVE IN PROD.:	L692 (2012SE)

APPLICATION DEADLINE: 2014AU29

SUBJECT:	Operator's door latch and bumper
JUSTIFICATION:	Operator's door latch anchor bolts detaches in service and bumper replaced by an improved model

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Replace door latch anchor bolts with bolts N74992 and replace the driver's door latch bumper with the new bumper N72253	Nova Bus	Nova Bus	20 min
2	-	-	-	-

MATERIAL

QTY	PART N°	REV.	DESCRIPTION	REPLACES PART N°
LEVEL 1				
2	N74992	-	Screw M6 X 30 CSK SS	N25261
1	N72253	-	Bumper	N68309
1	N16704	-	Screw M6 X 25 LG	-
1	N44683	-	Locknut M6	-
LEVEL 2				
-	-	-	-	-

Materials will be available within 10 days. To order, please contact Prevost Parts by phone at 1-800-771-6682, by fax at 1-888-668-2555 or by email at prevostparts.commandes@volvo.com. Specify document number, quantity of parts required and shipping address.

DISPOSAL OF PARTS

REMOVED PARTS ARE:	DISCARDED *	RETAINED	* Dispose of the unused parts and the defective parts in accordance with local environmental standards in effect.
	Yes	-	

REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2013AU19	Initial release	Luc Carignan

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
New York City Transit - New York	L681	5279	5283	S92U1C4500191	S92U9C4500195	5
New York City Transit - New York	L692	5284	5334	S92U3C4500158	S92U7C4500244	51

**WARNING**

Follow your internal safety procedures.

PROCEDURE

- 1.1. Open operator's door.
- 1.2. Apply a thin coat of **LOCTITE 242** or equivalent on bolt N74992.
- 1.3. Replace operator's door latch bolts with bolts N74992. See Figure 1 for torque value.

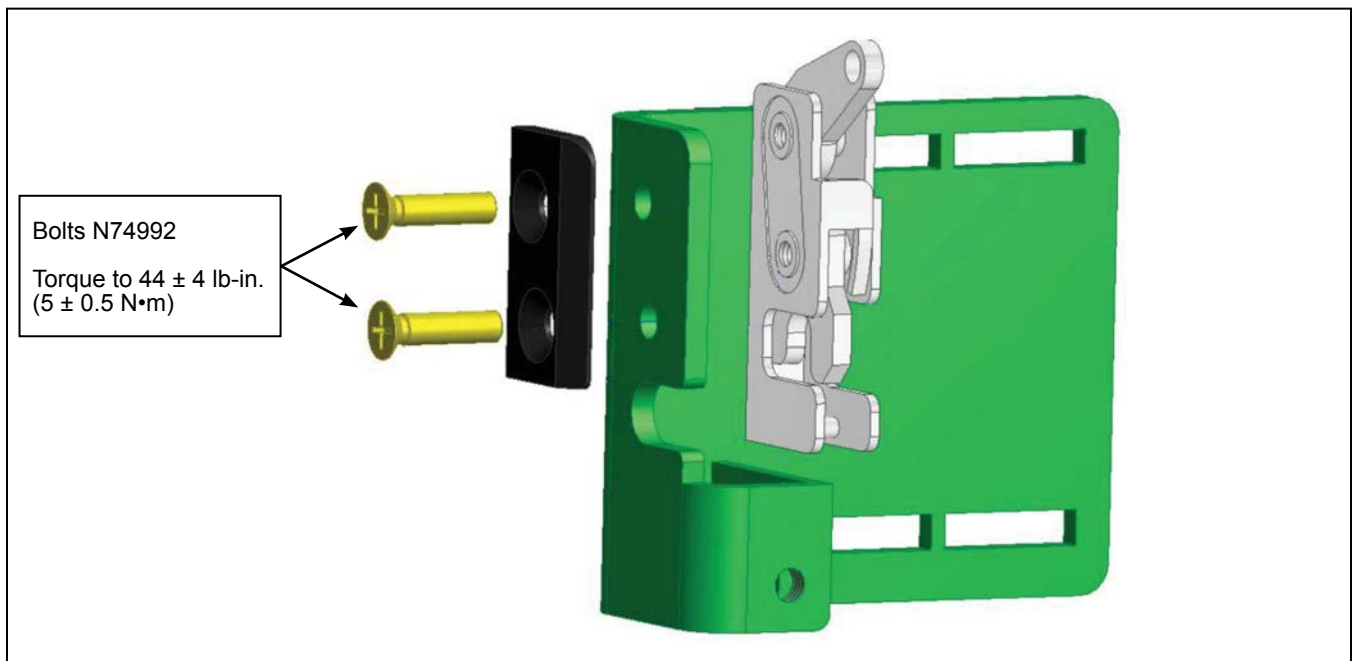


Figure 1 - Door Latch with Bolts N74992

- 1.4. Remove operator's door stop bumper. Do not retain hardware.
- 1.5. Install bumper N72253 on the operator's door latch using bolt N16704 and nut N44683. See Figure 2 for torque value.❖

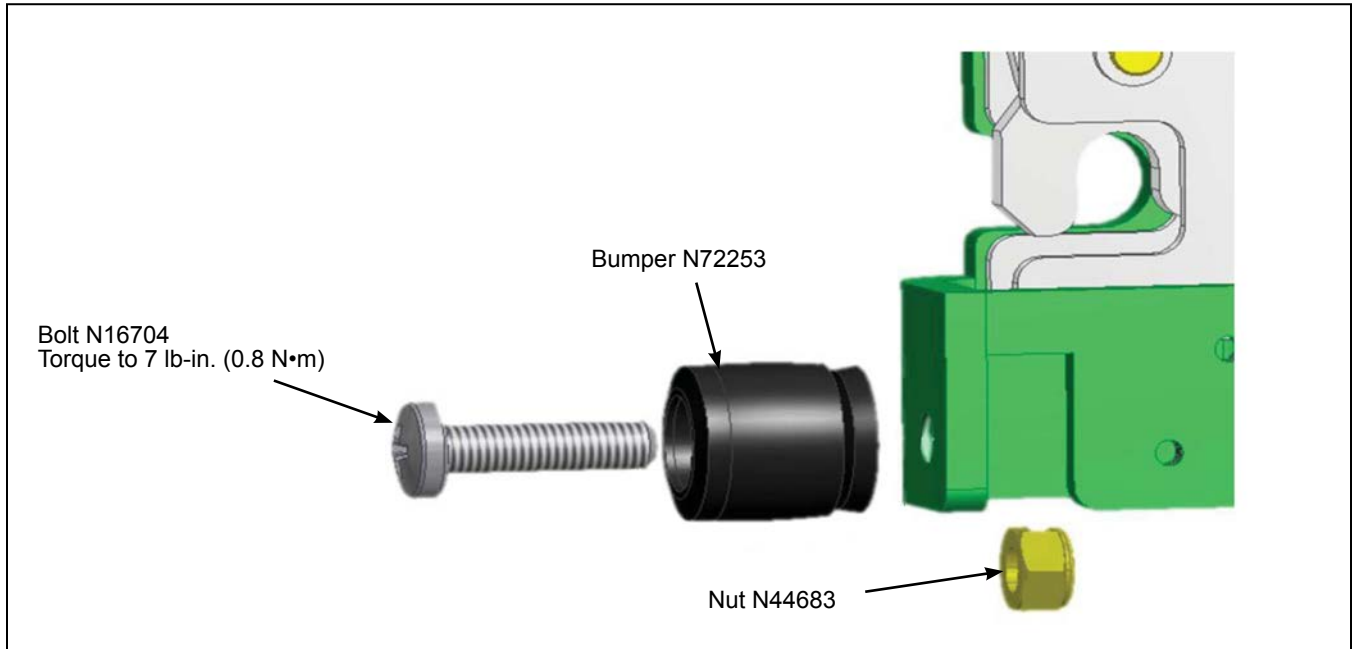


Figure 2 - Operator's door latch bumper N72253