

REFERENCE:	Nova Bus Manuals
SECTION:	16 : Electrical system
RS N°:	MQR 7621-739
EFFECTIVE IN PROD.:	L761(2013AU)

APPLICATION DEADLINE: 2015FE01
CLAIM REFERENCE NUMBER: WB-3068

SUBJECT:	Emergency door release cable boxes.
JUSTIFICATION:	Emergency door release cable boxes may detach from the baselight.

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Add two washers on each box.	Nova Bus	Nova Bus	45 min
2	—	—	—	—

MATERIAL

QTY	PART N°	REV.	DESCRIPTION	REPLACES PART N°
LEVEL 1				
6	N20996	—	Washer	—
LEVEL 2				
—	—	—	—	—

Materials will be available within 30 days. To order, please contact Prevost Parts by phone at 1-800-771-6682, by fax at 1-888-668-2555 or by email at prevostparts.commandes@volvo.com. Specify document number, quantity of parts required and shipping address.

DISPOSAL OF PARTS

REMOVED PARTS ARE:	DISCARDED *	RETAINED	* Dispose of the unused parts and the defective parts in accordance with local environmental standards in effect.
	Yes	—	

REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2013DE16	Initial release	Bertrand Plouffe

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
New York City Transit - New York	L545	1202	1289	S92U5A4000001	S92U0A4000098	88

**WARNING**

Follow your internal safety procedures.

PROCEDURE

- 1.1. Locate the front emergency door release cable box. See Figure 1.

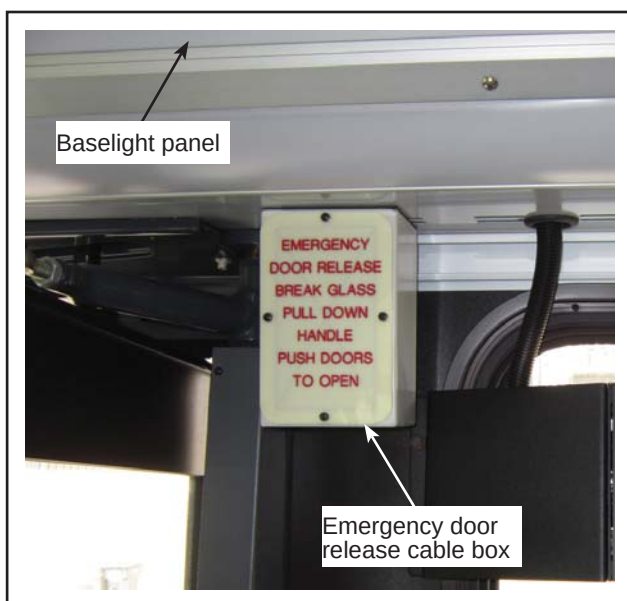


Figure 1 - Emergency Door Release Cable Box (Typical)

- 1.2. Remove the baselight panel. Retain the hardware. See Figure 1.
1.3. Remove one cable box bolt. Retain the hardware. See Figure 2.



Figure 2 - Emergency Door Release Cable Box Bolt

- 1.4. Install the new N20996 washer on top of the baselight.
- 1.5. Install the screw and lockwasher. Use the retained hardware. See Figure 3.

**NOTE**

If any hardware is missing or damaged, replace with new.

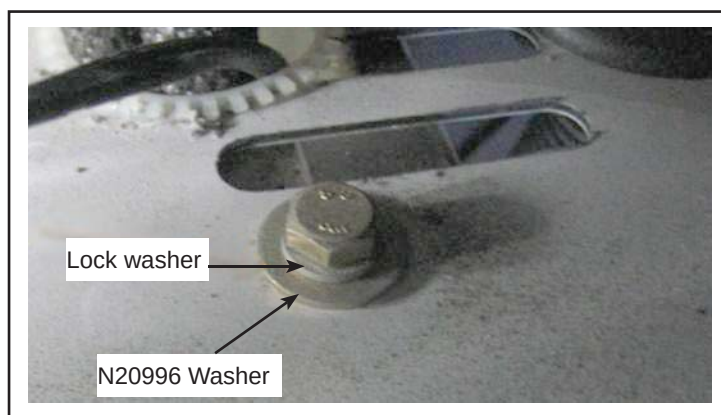


Figure 3 - New N20996 Washer Installation

- 1.6. Repeat steps 1.3 to 1.5 for the second cable box bolt.
- 1.7. Install the baselight panel. Use the retained hardware.
- 1.8. Locate the middle emergency door release cable box.
- 1.9. Repeat steps 1.2 to 1.7.
- 1.10. Locate the rear emergency door release cable box.
- 1.11. Repeat steps 1.2 to 1.7.
- 1.12. The vehicle may be returned to service. ❖