



GROUP
BODY

NUMBER
101 (REV 1, 11/08/2013)

MODEL
**2006-2014MY
Sedona (VQ)**

DATE
November 2013

TECHNICAL SERVICE BULLETIN

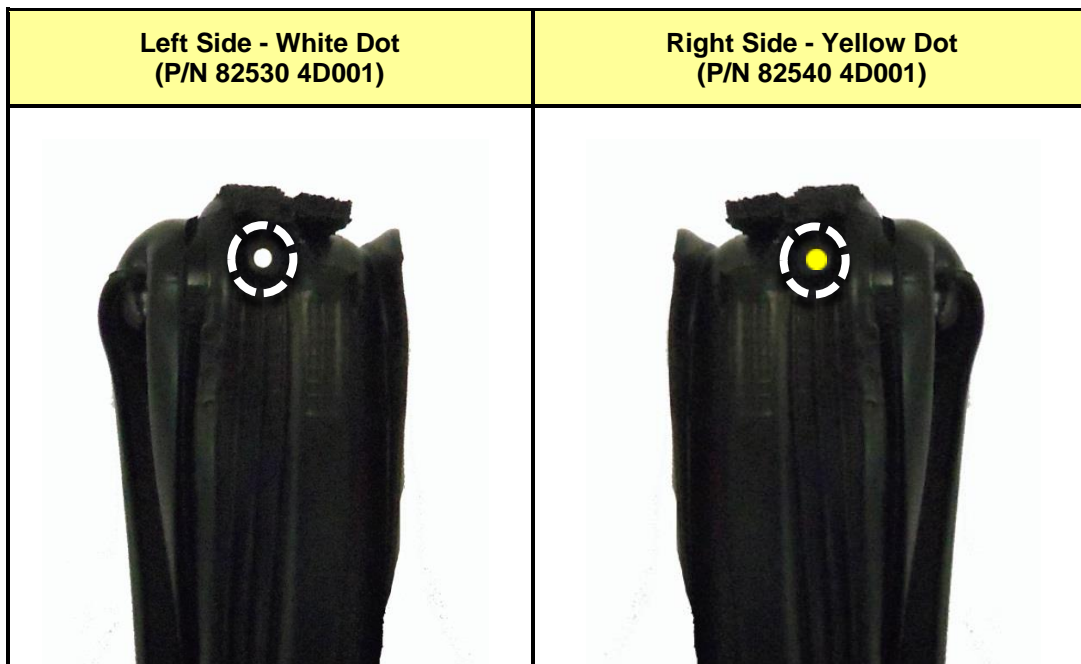
SUBJECT: FRONT DOOR GLASS RUN CHANNEL REPLACEMENT

* NOTICE

This bulletin has been revised to include additional information. New/ revised sections of this bulletin are indicated by a black bar in the margin area.

This bulletin provides information on some Sedona (VQ) vehicles, produced from June 15, 2005 to May 06, 2013, which may experience wind noise coming from the sides of the windshield, at highway speeds, and/or glass run channel deformation caused by improper sealing of the front windows. To correct this concern, follow the procedure outlined in this bulletin to replace the left and right side front door glass run channels.

Refer to the table below to identify the right and left side glass run channels. Look for a Yellow or White dot painted on a projection on the underside of each glass run channel.



File Under: <BODY>

Circulate To: General Manager Service Manager Parts Manager
 Service Advisors Technicians Body Shop Manager Fleet Repair

Service Procedure:

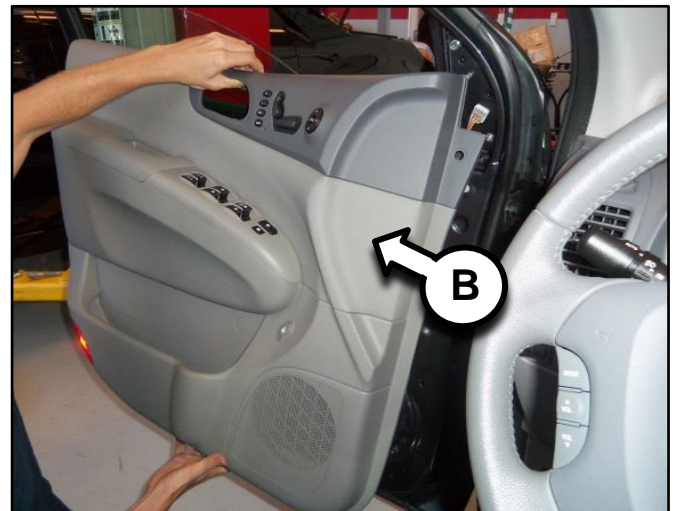
1. Lower the driver's side window.
2. Remove the quadrant inner cover (A) from the driver's door.

**CAUTION**

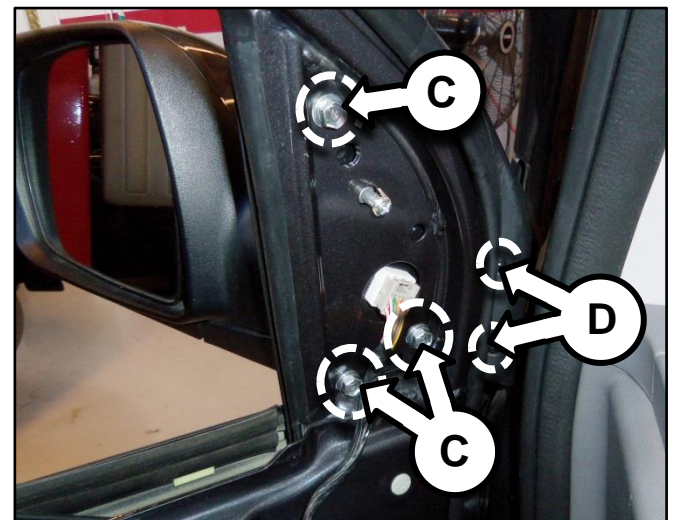
Exercise caution when removing the quadrant inner cover as it can be easily damaged.



3. Remove the door panel (B) by referring to the Service Information on KGIS.

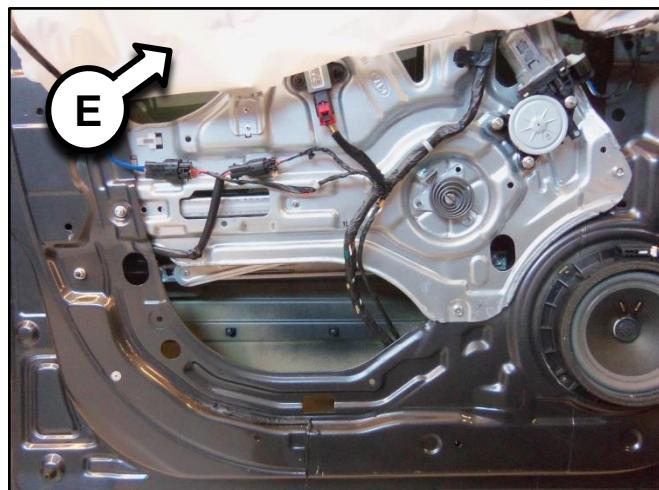


4. Remove three (3) bolts (C) securing the side view mirror. Also, make sure to remove two (2) screws (D) securing the weatherstrip to the door frame and to disconnect the side view mirror connector.
5. Remove the glass run channel from the vehicle.

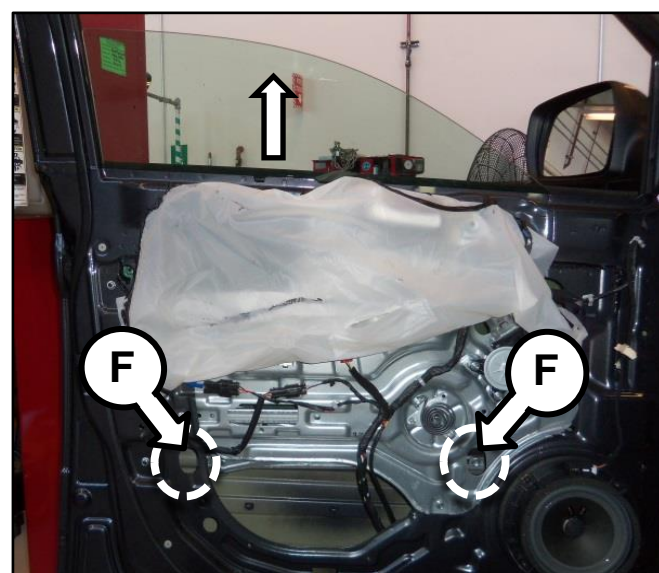


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6. Partially remove the moisture barrier (E) from the door skin.

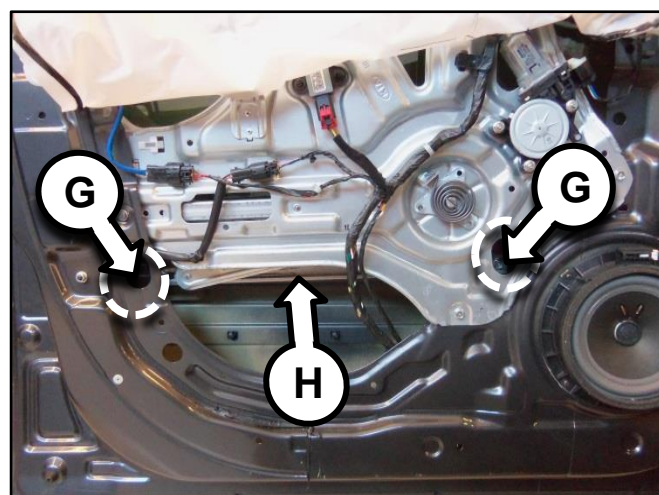


7. Temporarily re-attach the window switch connector to the door panel. Then, raise the glass until the bolts securing the glass are visible through the mounting holes (F).



8. Remove two (2) bolts (G) securing the glass to the window mechanism (H) and remove the glass from the door.

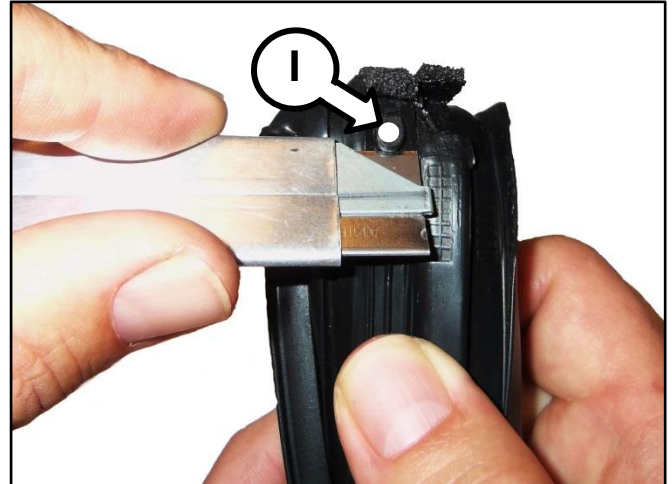
Tightening torque: 3.98 lb-ft (1.8 Nm)



9. Before installing the new glass run channel, make sure to cut-off the painted projection (I) with a sharp blade.

**CAUTION**

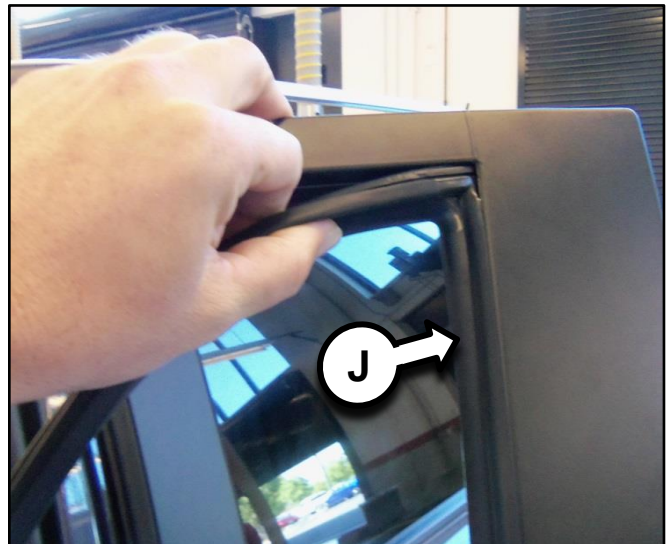
Be careful not to damage the run channel when cutting off the projection (I).



10. Carefully install the glass run channel (J) around the window frame.

*** NOTICE**

Check the glass run channel for proper installation in order to prevent possible water intrusion into the vehicle.



11. Install all removed components by reversing the order of removal.

**CAUTION**



When reinserting the glass (K) into the door, avoid dropping the glass or scratching the glass surface.



12. Operate the window to verify proper operation.
13. Repeat the steps above to install the glass run channel on the opposite side of the vehicle.

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REQUIRED PART:

Part Name	Part No.	Qty	Figure	Comments
Run Assy. Front Door Window Glass	82530 4D001 - LH	1		White dot identifies left side glass run channel
	82540 4D001 - RH	1		Yellow dot identifies right side glass run channel

AFFECTED VEHICLE PRODUCTION RANGE:

Model	Production Date Range
Sedona (VQ)	From June 15, 2005 to May 06, 2013

WARRANTY INFORMATION:

Claim Type	Causal P/N	Qty.	N Code	C Code	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
W	82540 4D001	1	N86	C09	(BOD 101) Door Glass Run Replace (FRT/LH/RH)	82530F00	0.7 M/H	82530 4D001	1