



May 29, 2013

Dear Blue Bird Owner,

You will find enclosed a copy of Service Bulletin S13WE regarding the bolt torque on the engine mount crossmember on certain 2012 through 2014 model year Blue Bird Vision model buses equipped with a Ford 6.8L propane engine.

On the subject buses the engine mounting bolts that retain both sides of the engine mount crossmember to the chassis frame may not be torqued to the proper setting. The bolts must be torqued according to the attached instructions for Service Bulletin S13WE.

Your buses affected by Service Bulletin S13WE are identified by Blue Bird body number under section 2 of the enclosed cover sheet.

You may contact your Blue Bird dealer to arrange to have Service Bulletin S13WE performed. Or, if you prefer, you may perform Service Bulletin S13WE yourself or have a qualified repair facility convenient to you perform this service bulletin. A qualified technician should perform Service Bulletin S13WE.

Time allowed to torque the crossmember bolts per instructions for S13WE is 0.2 hours (12 minutes) per bus.

Parts required to perform Service Bulletin S13WE must be ordered through your Blue Bird dealer. Parts are available to be ordered.

Service Bulletin S13WE ends one (1) year from date of issue. Claims for repairs performed after the end date cannot be submitted to Blue Bird.

Should you have any questions concerning this bulletin, please contact your Blue Bird dealer.

Sincerely,

Bill Coleman

Engineering Services

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BLUE BIRD BODY COMPANY

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