

SERVICE ADVISORY # 12-185**Bullet Roof Transition Molding**

It has been determined the front roof transition molding on the vehicles listed in the population below may require additional fasteners installed.

- Models Included:** 2012 - 2013 Bullet and Bullet Premiere Built in Indiana
- Serial Number Ranges:** 2012 CD421926 – CD422802
2013 DD420000 – DD421576
- Parts Required:** (12) KRV # 373484 Blind Rivet - 3/16" Dia - Low Pro Head
(12) KRV # 104131 Copper Sleeve
(1) KRV # 172250 Sealant - Self Leveling - Lap - Tubes - Dove
- Tools Required:** - Rivet gun - Caulk Gun - Tape Measure - Drill & ¼" Drill bit

REPAIR INSTRUCTIONS**ONE: PREPARING THE TRAILER**

Step 1 Locate the trailer on a level, flat and hard surface. Chock the wheels.

TWO: ADD ADDITIONAL FASTENERS TO ROOF TRANSITION MOLDING

Step 1 NOTE; The Bullet roof is light weight construction and extra care is required when walking or kneeling on the roof. Step only at rafter locations and place a piece of plywood on the roof to distribute weight. Clean all dirt and debris from the front roof transition molding. Inspect the transition molding for voids and cracks in sealant.

Step 2 Measure in 4" – 5" from one end of the roof line molding and drill a ¼" hole through the molding, front wall wrap and roof decking - **maximum depth of 1"**. Use care not to drill through the inside ceiling panel. Clean the debris from around the hole. See Figure 1 & 2.



Fig. 1



Fig. 2

- Step 3** Place a copper sleeve on one of the supplied rivets and insert the rivet into the drilled hole. Apply pressure to the rivet gun to ensure the rivet is tight to the termination molding, compress the rivet. See figure 3 & 4.

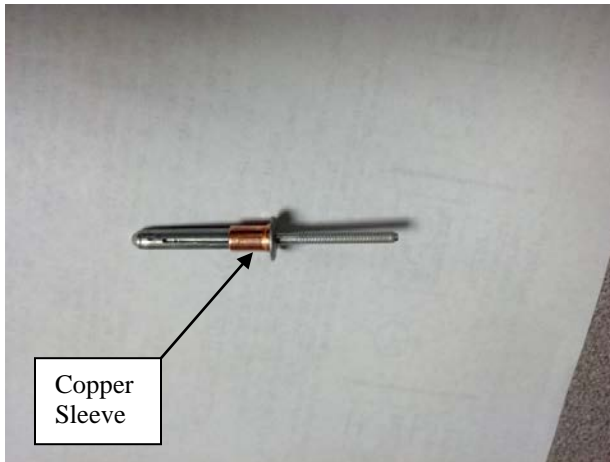


Fig. 3



Fig. 4

- Step 4** Repeat drilling and rivet installation spaced approximately 8" apart. If an existing screw falls on the 8" mark move 1" to either side of the screw and continue with 8" spacing from that point.

- Step 5** Use Dicor roof sealant to seal the rivets and any voids found in step 1. See figure 5.



Fig. 5

THREE: WARRANTY REIMBURSEMENT

Submit the claim on Key Express or on a Keystone Warranty claim form using **Flat Rate Code # 7118542K** with **Service Advisory # 12-185** noted in the customer complaint section of the form. The amount of time authorized for this repair is .7 hours.

Please call Keystone RV Customer Service at **(866) 273-1456** if you have any questions.