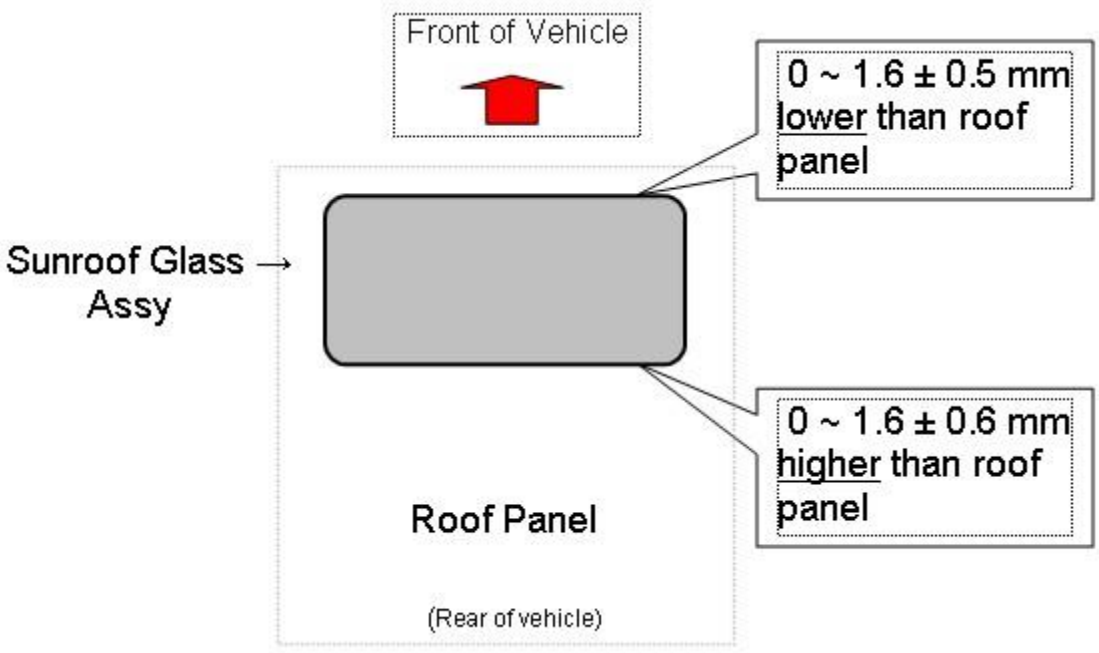
	GROUP **Body (Interior and Exterior)**	MODEL **Sportage 2005-07**
KIA MOTORS The Power to Surprise®	NUMBER **PS075 (Rev 1, 10/8/12)**	DATE **May 15, 2008**

PITSTOP TECHNICAL OPERATIONS

SUBJECT: SPORTAGE (KM) WATER LEAK FROM SUNROOF GLASS

Some Sportage KM vehicles built before December 17, 2007 may exhibit a water leak due to poor sealing at the sunroof glass to sunroof glass seal. To adjust the sunroof glass, use this procedure as described.

1. Open the sun-roof sunshade. Remove the side trim covers by gently pulling toward the center of the vehicle.	
2. Loosen the three (3) adjustment screws as required.	



Specification of Installed Sunroof Glass Height:

- **Front: 0 or 1.6 ± 0.5 mm lower than roof panel**
- **Rear: 0 or 1.6 ± 0.6 mm higher than roof panel**

After completing sunroof gap adjustment, tighten the screws firmly and install the trim covers over the adjustment screws as required.

Warranty Information:

Claim Type	Causal P/N	Qty	Condition Code	Cause Code	Repair Description	Labor Op Code	Labor Time
W	81610 1F000	0	N88	C38	Sunroof Glass Adjustment	81610F00	0.2

Sunroof glass adjustments are covered for 12 months or 12,000 miles