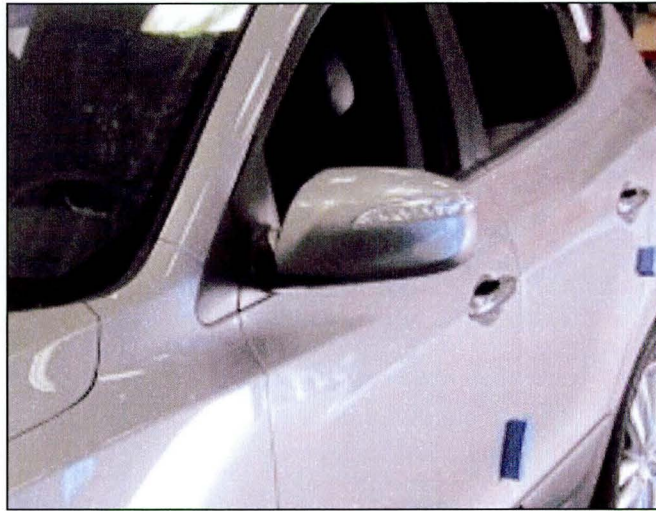
 HYUNDAI NEW THINKING. NEW POSSIBILITIES. Technical Service Bulletin	GROUP BODY	NUMBER 12-BD-002
	DATE DECEMBER 2012	MODEL(S) TUCSON (LM)
SUBJECT: OUTSIDE REAR VIEW MIRROR REPAIR		

Description: Some Tucson (LM) may experience a sound from the left or right outside mirrors. This bulletin describes the procedure to add Loctite to the outside mirror base mounting screw.



Applicable Vehicles: SOP – March 31, 2012

Warranty Information:

Op Code	Operation	Op Time	Causal Part #	Nature Code	Cause Code
87610F00	OUTSIDE REAR VIEW MIRROR REPAIR(One side)	0.3 M/H	87610-2S030 87610-2S050 87610-2S060	N29	C29
87610F01	OUTSIDE REAR VIEW MIRROR REPAIR(Both sides)	0.5 M/H	87620-2S030 87620-2S050 87620-2S060	N29	C29

Circulate To: General Manager, Service Manager, Parts Manager, Warranty Manager, Service Advisors, Technicians, Body Shop Manager, Fleet Repair

Service Procedure:

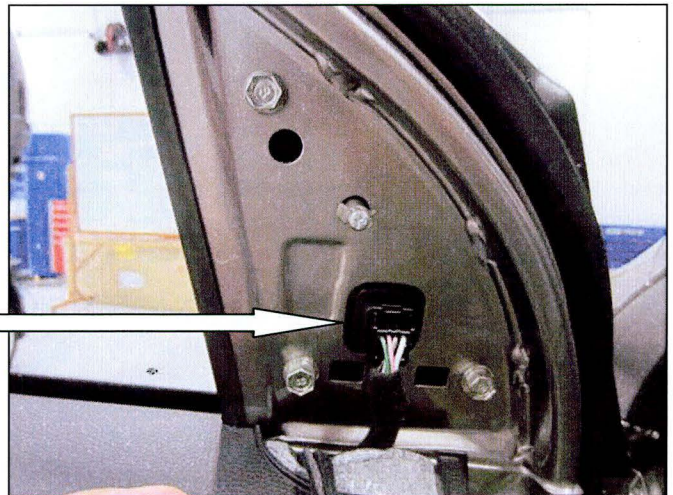
1. Remove speaker cover.

 **CAUTION**

Be careful not to damage cover.



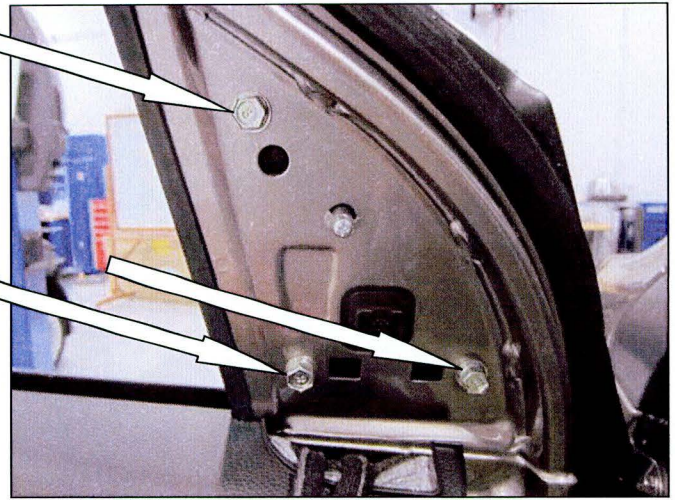
2. Disconnect outside mirror wire harness.



3. Remove 3 mounting bolts.

*** NOTE**

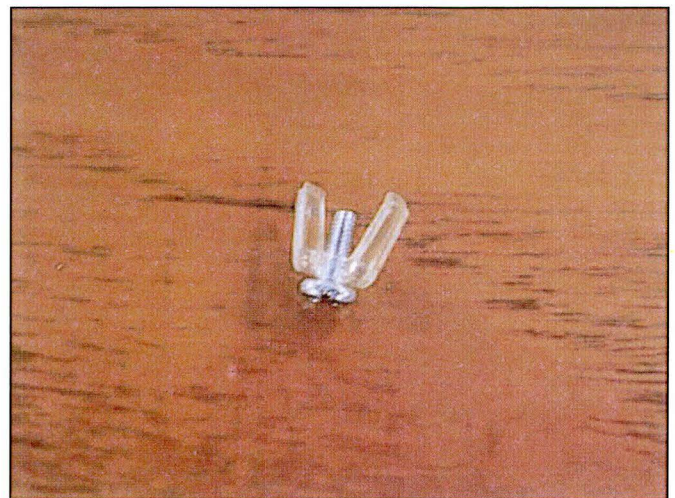
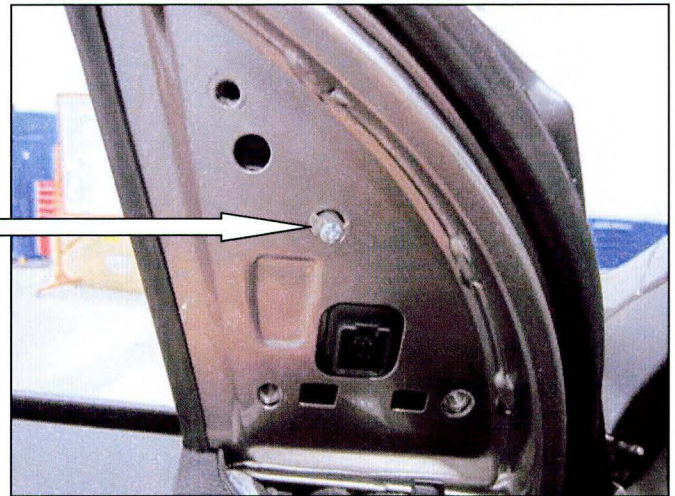
Tightening torque : 0.7~1.1kgf.m
(6.86~10.79N-m, 5.06~7.96ib.ft)



4. While holding the mirror housing remove retaining screw and plastic anchor.

! CAUTION

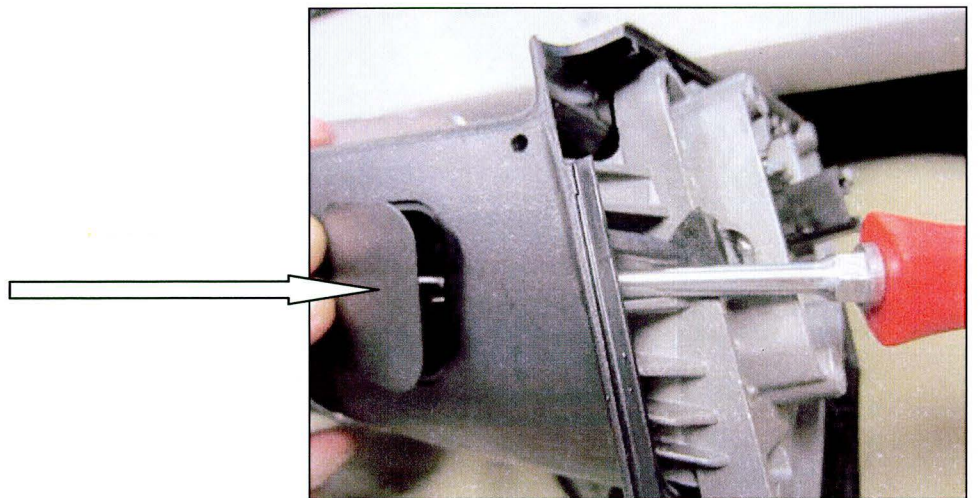
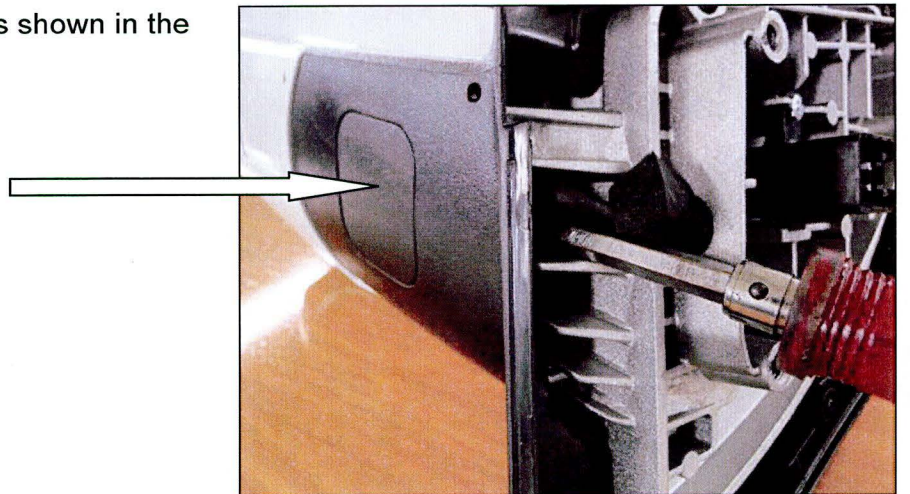
Be careful not to drop the mirror.



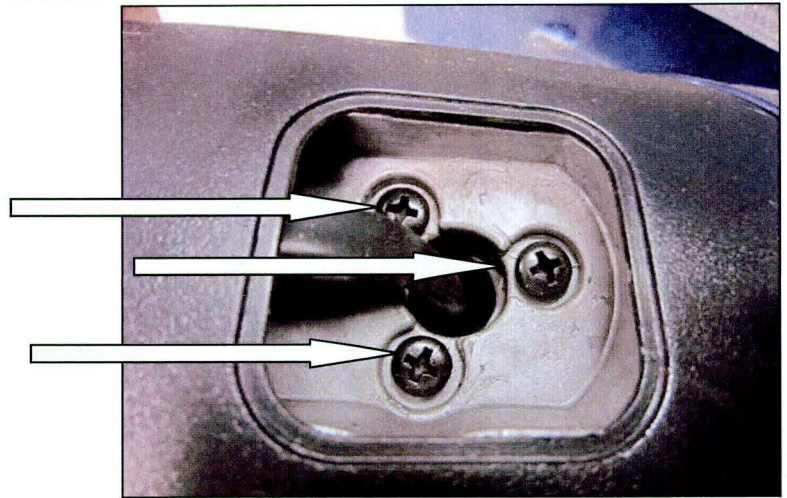
5. Remove mirror pad.



6. Remove base cover cap as shown in the picture.



7. Remove 3 screws.



8. Clean screws thoroughly.



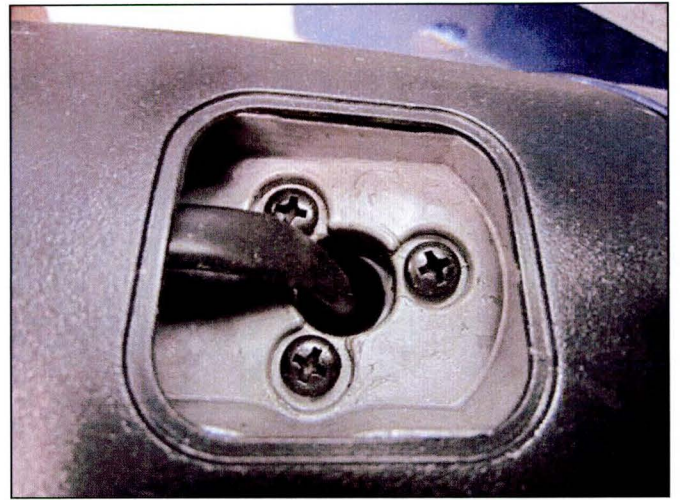
9. Apply Loctite* to the screw as in the photo.

*** NOTE**
LOCTITE THREADLOCKER
BLUE 242 or equivalent.

*** NOTE**
Avoid the top threads.



10. Reinstall all three screws.



11. Reinstall mirror in reverse order.

