## Service Bulletin

Mazda North American Operations Irvine, CA 92618-2922



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Subject:

**BUMPER COVER (OR FASCIA) REPAIR / REFINISHING NOTICE** 

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## APPLICABLE MODEL(S)/VINS

2013 CX-5

## **DESCRIPTION**

The front and rear bumper covers (or fascia) for the 2013 CX-5 are 25 – 30% lighter than the previous bumper covers used on Mazda vehicles. The weight reduction was accomplished by using new materials that are now part of Mazda's overall SKYACTIV® TECHNOLOGY.

Although the bumper covers are lighter, the repair/refinishing procedures and the materials used are no different than the previous (PP) polypropylene (heavier) bumper covers Mazda has used in the past.

## NOTE:

- Typically recommended abrasive grades may be too aggressive for cosmetic areas and may leave deep scratches that could be difficult to refine.
- Where grade P80 abrasive is normally recommended the substitution of grade P150 abrasives is acceptable and provides exceptional adhesion and featheredging qualities.
- · P80 is still acceptable on non-cosmetic areas where deeper scratches do not require refining.

Advise all body shop personnel of this notice.

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