

# Service Campaign Bulletin

Campaign No. 2012120001, December 2012

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model X204. Model Year 2013**  
**Software Calibration Number (SCN) Code - Front SAM**

This Service Campaign has been initiated because Daimler AG (DAG), the manufacturer of Mercedes-Benz vehicles, has determined that the parking lamps may be too bright in the subject vehicles. Dealers will update the SCN code in the front SAM to correct this condition at the next workshop visit

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall and Service Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 2,950 vehicles are affected.

Order No. P-SC-2012120001

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

# Service Campaign Bulletin

## Procedure

### Note:

- Use Xentry 11/12 with all associated patches or higher.
  - Follow the steps exactly as described in Xentry.
  - Connect battery charger (battery voltage >12.5V).
1. Connect Star Diagnosis to vehicle.
  2. SCN code SAM-F control module: Control unit / Adaptations / SCN coding.
  3. Follow on-screen instructions.

### Note:

The following allowable labor operation should be used when submitting a warranty claim for this repair:

### Warranty Information

**Operation:** Star Diagnosis System (SDS), Connect/disconnect (02-4762)  
 Connect/disconnect battery charger (02-5058)  
 Perform SCN coding in SAM-F control unit (02-7932)

Damage Code	Operation Number	Model Indicator(s)
82 910 45 8	02-4762	XD, XE
	02-5058	
	02-7932	

### Note

Operation code times are subject to change. Please refer to StarTime for current labor times