

Power-Steering Return Line Hose Clamp (81/12)

Vehicle Type: **Panamera/Panamera S/Panamera Turbo**

Model Year: **As of 2013**

Concerns: **Power-steering return line**

Information: **Different setups for securing the power-steering return line.**

One or two hose clamps may have been used for the power-steering return line on the cooler connection.



Information

Only if a complaint is received or in the event of repairs:

When **installing the power-steering return line (970.347.23X.XX)** on the cooler connection, **always observe the following points:**

- Irrespective of the existing setup (one or two clamps), two new clamps must be installed as follows:
- Use **one new** hose clamp (⇒ *Figure 1 -item B-*, 999.512.652.09) on the inside and
- **also fit a second new hose clamp** (⇒ *Figure 1 -item A-*, 999.512.489.00).
- Before installing the return line, clean the area close to the cooler connection (inner) using a clean, dry, lint-free cloth and fit it "dry".

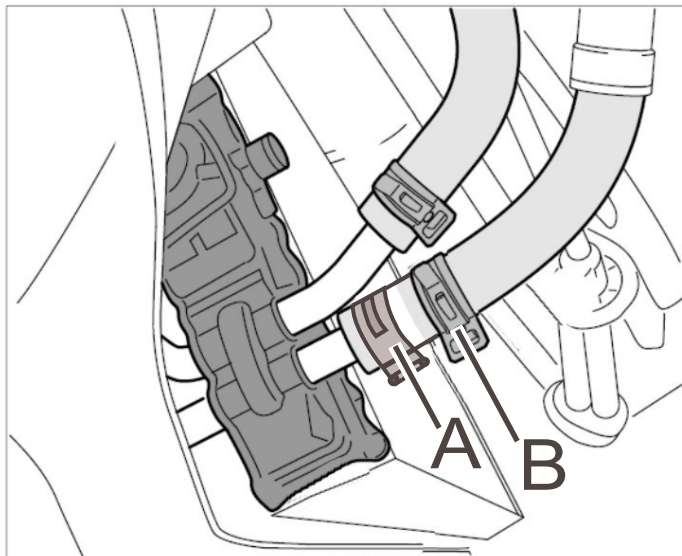


Figure 1

Parts Info: 999.512.489.00 ⇒ Hose clamp (⇒ *Figure 2*)
999.512.652.09 ⇒ Hose clamp

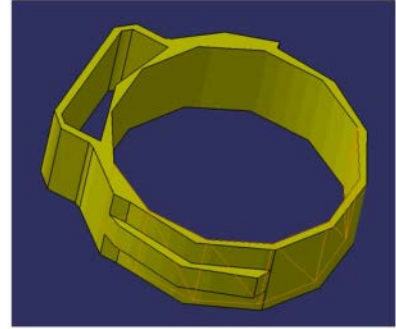


Figure 2

Tools: **Nr. 74 - Pliers**
Nr. 74-1 - VAS 6199 pliers
- Clean, dry, lint-free cloth

Working Time: 48950900: Loosening and securing return hose
Includes: Replacing two clamps
Removing and installing front cover
Draining and filling hydraulic fluid
Checking fluid level

Labor time: **55 TU**

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