

S-SB-0037-12

December 17, 2012

# Rear Combination Lamp Condensation

Service Category Vehicle Exterior

Section Lighting (ext)

Market USA

Scion Supports ASE Certification 

## Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2012 – 2013	iQ	

## Introduction

Some vehicles may exhibit a condition where condensation builds up on the inside of the lens of the Rear Combination Lamp Assembly. A new Rear Combination Lamp is now available to address this condition.

Figure 1.



## Production Change Information

This bulletin applies to:

- ALL 2012 model year iQ vehicles.
- 2013 model year iQ vehicles produced **BEFORE** the Production Change Effective VIN shown below.

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
iQ	TAKAOKA	FF	JTNJXXB0#DJ023359

## Rear Combination Lamp Condensation

### Parts Information

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
81551-74110	81551-74111	Lamp Assy, RR Combination, RH	1
81561-74100	81561-74101	Lamp Assy, RR Combination, LH	1

### Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BD1251	R & R Rear Combination Lamp Assemblies	0.6	81551-74110 81561-74100	66	99

#### APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

### Repair Procedure

1. Confirm condensation is present in Rear Combination Lamp Assembly.
2. Replace Rear Combination Lamp Assembly.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2012 iQ:

*Vehicle Exterior – Lighting (Ext) – “Lighting (Ext): Rear Combination Light Assembly: Removal / Installation”*

- 2013 iQ:

*Vehicle Exterior – Lighting (Ext) – “Lighting (Ext): Rear Combination Light Assembly: Removal / Installation”*