



SB-0039 Orion VII NG Hybrid Generator Critical Torque

Bulletin Number:	SB-0039	Revision:	NR	EIC Number:	N/A	Std. Repair Time:	N/A
Application:	Orion VII NG Hybrid Applications						
<u>Classification:</u>							
Information Letter	☒	Parts Bulletin	☐	Recall Letter	☐		
Service Manual Update	☐	Operator's Manual Update	☐				

NOTE: For more information, please contact the Orion Service Line at 1-800-71-ORION (1-800-716-7466).

1.0 INTRODUCTION

This Service Information Letter addresses the Orion VII NG hybrid generator critical torques and provides a torque chart.

2.0 CRITICAL TORQUE SPECS

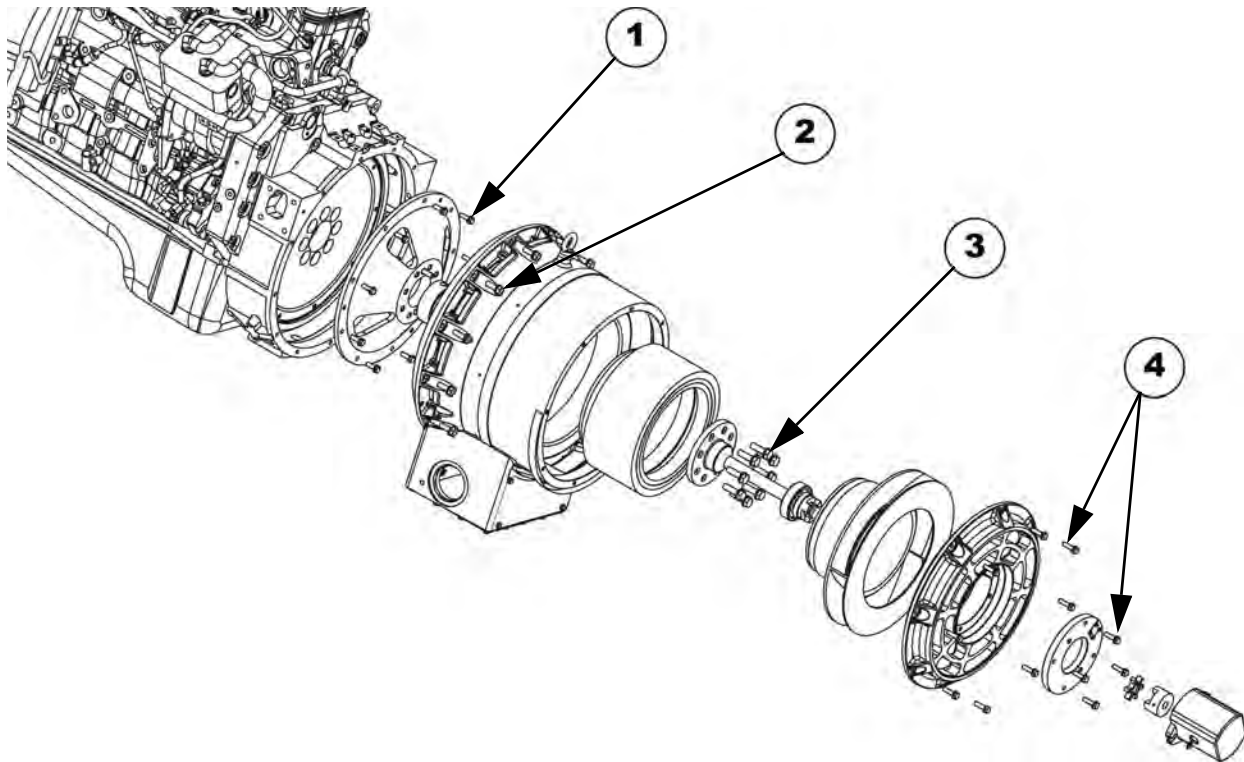


Figure 1-1 Hybrid Generator Critical Torque Spec Locations

Table 1-1 Critical Torques Sign Off and Record of Completion

DATE:	GENERATOR #:	HARDWARE LOCATION AND TORQUE SPEC:	COMPLETED BY:
		Location 1, Torque to 204 in-lbs. Apply torque stripe.	
		Location 2, Torque to 360 in-lbs. Apply torque stripe.	
		Location 3, Torque to 640 in-lbs. Apply torque stripe.	
		Location 4, Torque to 204 in-lbs. Apply torque stripe.	