

C-: C1 Action

Date:

July 2012

Action No.:

C1A - 12 07 01

Group:

91

SUBJECT:

Model 166

Model Year 2013

**Check Torque of Front Seat Bolts** 

This Customer 1 Action has been initiated because DAG has determined the bolts (3/seat) on the front left and front right seats may not be torqued to specification. Dealers will immediately check the torque of the bolts indicated in the below work procedure and submit a warranty claim for the repair.

THIS ACTION ONLY AFFECTS VEHICLES AT YOUR DEALERSHIP AND MUST BE COMPLETED IMMEDIATELY AND PRIOR TO RETAIL OF THE VEHICLE.

Prior to performing this Customer 1 Action:

Please check VMI to insure the vehicle is involved and to determine if the vehicle has been previously repaired.

## **Procedure**





Figure 1

Figure 2

- 1. Move left front seat forward to end position.
- 2. Torque 2 bolts (arrows, Figure 1) on rear of front seat (securing seat to body) to: 50 Nm + 5 Nm.
- Carefully unclip cover (arrow, Figure 2) on side of front seat and remove cover (arrow).
  Note: Be careful not to break plastic mounting clips when removing cover (arrow).

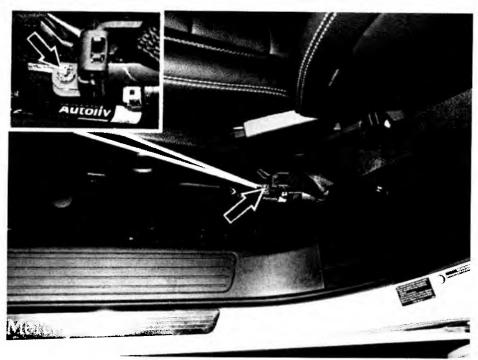


Figure 3

- 4. Torque bolt (arrows, Figure 3) on seat belt safety bracket to: 4 Nm. + 0.6 Nm. **Note:** It is not necessary to remove cover on seat belt safety bracket
- 5. Repeat steps 1-4 on opposite side.
- 6. Reassemble in reverse order.

## Note:

The following allowable labor operation should be used when submitting a warranty claim for this repair:

## **Warranty Information**

Operation: Check front seat bolt torque (02-0001)

Damage Code	Operation Number	Labor Time (hrs.)	Model Indicator(s)
21 625 00 8	02-0001	0.2	1A, 3A, 5A