



Mercedes-Benz



## ***C1 Action***

Date: July 2012  
Action No.: C1A – 12 07 01  
Group: 91

SUBJECT: **Model 166**  
**Model Year 2013**  
**Check Torque of Front Seat Bolts**

This Customer 1 Action has been initiated because DAG has determined the bolts (3/seat) on the front left and front right seats may not be torqued to specification. Dealers will immediately check the torque of the bolts indicated in the below work procedure and submit a warranty claim for the repair.

**THIS ACTION ONLY AFFECTS VEHICLES AT YOUR DEALERSHIP AND MUST BE COMPLETED IMMEDIATELY AND PRIOR TO RETAIL OF THE VEHICLE.**

Prior to performing this Customer 1 Action:

Please check VMI to insure the vehicle is involved and to determine if the vehicle has been previously repaired.

**Customer 1 Action**

## Procedure



Figure 1



Figure 2

1. Move left front seat forward to end position.
2. Torque 2 bolts (arrows, Figure 1) on rear of front seat (securing seat to body) to: 50 Nm + - 5 Nm.
3. Carefully unclip cover (arrow, Figure 2) on side of front seat and remove cover (arrow).

**Note:** Be careful not to break plastic mounting clips when removing cover (arrow).



Figure 3

4. Torque bolt (arrows, Figure 3) on seat belt safety bracket to: 4 Nm. + - 0.6 Nm.  
**Note:** It is not necessary to remove cover on seat belt safety bracket
5. Repeat steps 1-4 on opposite side.
6. Reassemble in reverse order.

**Note:**

The following allowable labor operation should be used when submitting a warranty claim for this repair:

**Warranty Information**

**Operation:** Check front seat bolt torque (02-0001)

<b>Damage Code</b>	<b>Operation Number</b>	<b>Labor Time (hrs.)</b>	<b>Model Indicator(s)</b>
21 625 00 8	02-0001	0.2	1A, 3A, 5A