

SB-10045304-3445

Countries:	CANADA, UNITED STATES, SOUTH AFRICA	Document ID:	IK0900004
Availability:	ISIS	Revision:	4
Major System:	COOLING	Created:	12/15/2006
Current Language:	English	Last Modified:	7/9/2012
Other Languages:	Portuguese ,	Author:	Anthony Balkonis
Viewed:	505		

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Coding Information

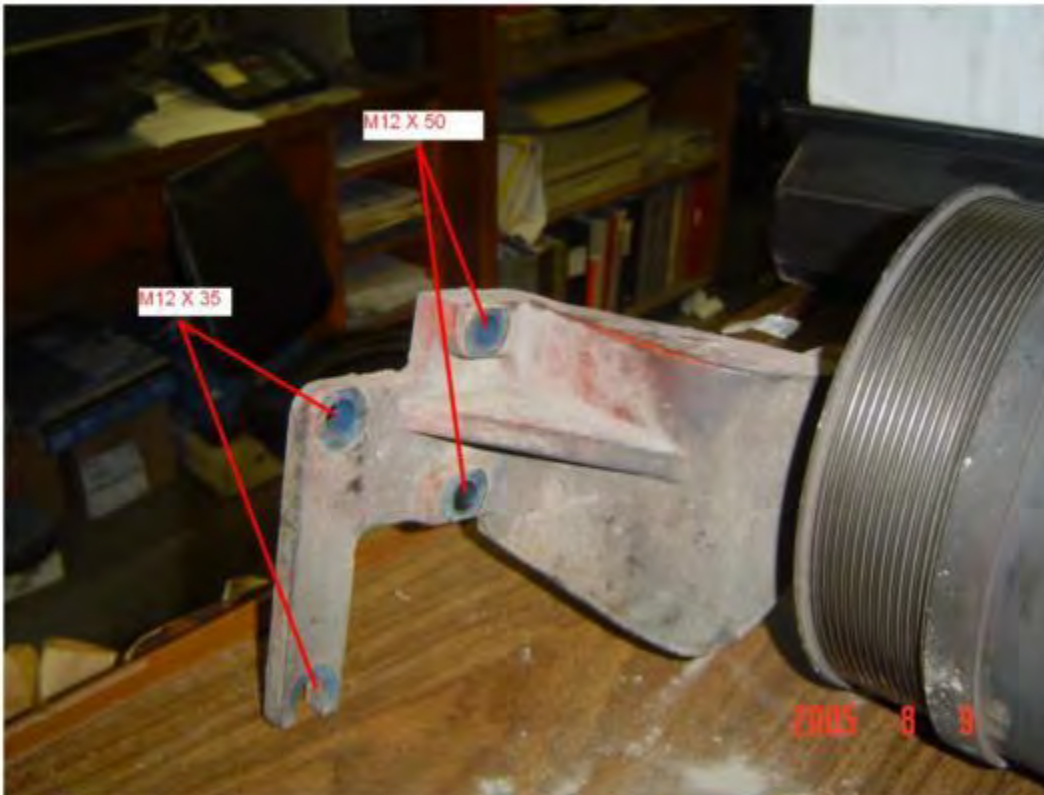
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Title: Wrong Bolts in Some 5000 and 9000 models with Horton Fan Hubs

Applies To: ALL 5000i and 9400is

DESCRIPTION

Some 5000i and 9400i models with Horton fan hubs were built with M12 X 40 fan hub mounting bolts in all four positions. While performing the [AFC 05903](#) on all 5000i and 9400i models with Horton fan hubs use kit number **8000859R91** which contains two M12 X 35 and two M12 X 50 mounting bolts. The bolts must be installed in the positions indicated below and tightened to 80-100 lb-ft.

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