



TECHNICAL SERVICE BULLETIN

TSB #: 12-004

Job Code: 9801145

Flat Rate: 0.25 hrs

**NOTE: This Technical Service Bulletin will be valid within (1) year from the original date of publication.
REQUIRES PARTS TO BE ORDERED FROM Jayco for every unit.**

ACTION REQUIRED:

Add trim piece and sealant to roof

MODELS / UNITS:

2013 Eagle Fifth Wheel

31.5FBHS **D1PH**0084, 0089-0092

31.5RLDS **D1PT**0054-0056

31.5RLTS **D1PV**0051-0053, 0055, 0063, 0066-0068, 0070-0072, 0075, 0077-0078, 0080-0089, 0091-0092,
0094, 0096-0097

30.5BHLT **D1PK**0051, 0053, 0055-0061, 0063-0066, 0069-0070

33.5QBDS **D1PF**0051, 0053, 0056, 0061

KIT CONTENTS

#12-004

**Note: Kit can only be ordered using the order form
included with this bulletin.**

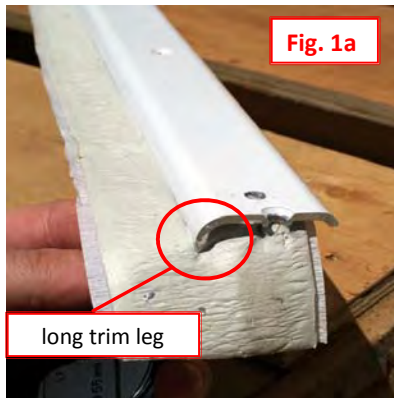
1 - pre-drilled trim
Putty tape (2" x 3/16")
20 - 8 x 1-1/2" screws
3 - tubes Alpha seal
Instruction sheet

TOOLS/MATERIAL REQ.:

Quad sealant
Screw gun w/square

Instructions

1. Install the putty tape on the under side of the trim. The excess putty tape should extend from the side of the trim with the longest leg (see **Fig 1a.**)



2. Remove protective paper from the putty tape. Find the edge of the existing molding by running your finger over the sealant. Place the trim (small leg) against the existing molding pushing it firmly in place.
NOTE: There will be a 3/4" gap between the side of the unit and the trim end (on both ends).



3. Install the 8 x 1-1/2 " screws furnished in the kit, at an angle towards the front of the unit, in each of the pre-drilled holes.



4. Trim off the excess putty tape. Clean the area of any residue left by the putty tape.



5. Seal both ends of the trim using quad sealant. Smooth the quad sealant around the end(s) of the trim.



4. Cover both sides and top of the new trim piece using Alpha seal.

