

# Technical Service Bulletin

#### 96 Lane Change Assistant Sporadically Inoperative (DTC 02853, 02854)

96 12 35 2028193/2 May 29, 2012. Supersedes Technical Service Bulletin Group 96 number 12 – 27 dated January 10, 2012 for reasons listed below.

Model(s)	(s) Year VIN Range		Vehicle-Specific Equipment	
A6/A7	2012 – 2013	All	Lane Change Assistant	

## Condition

REVISION HISTORY						
Revision Date P		Purpose				
2	-	Revised header data (Removed VIN Break, Added model year 2013 and A7)				
1	1/10/2012	Original Publication				

- Lane Change Assistant is inoperative or sporadically inoperative.
- One or both of the following DTCs is stored in the Lane Change Assistance control module J769 (3C): DTC 02853 (Lane Change Assistance Warning Lamp -K233- Open/Short Circuit to B+) DTC 02854 (Lane Change Assistance Warning Lamp -K234- Open/Short Circuit to B+)
- The concern may not be present at the time of inspection.

#### **Technical Background**

Sporadic short circuit in indicator lamp can cause Lane Change Assistant to be disabled.

## **Production Solution**

Revised part.

#### Service

Replace the affected Lane Change Assistant warning lamp in the mirror.

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#### Warranty

Claim Type:	Use applicable claim type. If vehicle is outside any warranty, this Technical Service Bulletin is informational only.			
Service Number:	9636			
Damage Code:	0040			
Labor Operations:	Replace affected lamp	9636 1900	40 TU	
Diagnostic Time:	GFF	0150 0000	Time stated on diagnostic protocol (Max 30 TU)	
	Technical diagnosis at dealer's discretion (Refer to Section 2.2.1.2 and Audi Warranty Online for DADP allowance details)			
Claim Comment:	As per TSB #2028193/2			

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

### **Required Parts and Tools**

Part Number	Part Description	Quantity	
4G1 949 145	Warning display for lane change assistant - Left	1 (if needed)	
4G1 949 146	Warning display for lane change assistant - Right	1 (if needed)	

#### **Additional Information**

All parts and service references provided in this TSB are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.

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