



# Technical Service Bulletin

## 96 Lane Change Assistant Sporadically Inoperative (DTC 02853, 02854)

96 12 35 2028193/2 May 29, 2012. Supersedes Technical Service Bulletin Group 96 number 12 – 27 dated January 10, 2012 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A6/A7	2012 – 2013	All	Lane Change Assistant

## Condition

REVISION HISTORY		
Revision	Date	Purpose
2	-	Revised header data (Removed VIN Break, Added model year 2013 and A7)
1	1/10/2012	Original Publication

- Lane Change Assistant is inoperative or sporadically inoperative.
- One or both of the following DTCs is stored in the Lane Change Assistance control module J769 (3C):  
**DTC 02853** (Lane Change Assistance Warning Lamp -K233- Open/Short Circuit to B+)  
**DTC 02854** (Lane Change Assistance Warning Lamp -K234- Open/Short Circuit to B+)
- The concern may not be present at the time of inspection.

## Technical Background

Sporadic short circuit in indicator lamp can cause Lane Change Assistant to be disabled.

## Production Solution

Revised part.

## Service

Replace the affected Lane Change Assistant warning lamp in the mirror.

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## Warranty

<b>Claim Type:</b>	Use applicable claim type. If vehicle is outside any warranty, this Technical Service Bulletin is informational only.		
<b>Service Number:</b>	9636		
<b>Damage Code:</b>	0040		
<b>Labor Operations:</b>	Replace affected lamp	9636 1900	40 TU
<b>Diagnostic Time:</b>	GFF	0150 0000	Time stated on diagnostic protocol (Max 30 TU)
	Technical diagnosis at dealer's discretion (Refer to Section 2.2.1.2 and Audi Warranty Online for DADP allowance details)		
<b>Claim Comment:</b>	As per TSB #2028193/2		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

## Required Parts and Tools

Part Number	Part Description	Quantity
4G1 949 145	Warning display for lane change assistant - Left	1 (if needed)
4G1 949 146	Warning display for lane change assistant - Right	1 (if needed)

## Additional Information

All parts and service references provided in this TSB are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.