



SB-10044334-3547

Date	Group	No.	Release	Page
5.2012	761	001	1	1(3)

Shock Mounting, Rear Axle
CHU, CXU, GU, TD

PI0780, Shock Mounting, Rear Axle

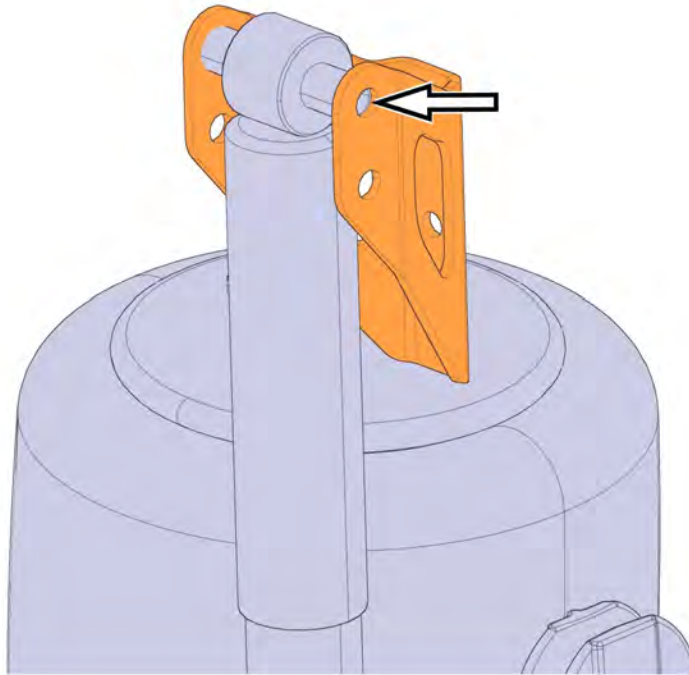
(May 2012)

Shock Mounting, Rear Axle Replacement Procedure

You must read and understand the precautions and guidelines in Service Information, Group 7, "General Safety Practices, Frame, Springs and Wheels" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

Air spring may separate at mounting bell during extreme downward articulation of the rear rear axle on vehicles equipped with Maxlite suspension and Amboid gears. Shocks for rear rear axle found to be mounted in lower hole of upper shock bracket should be in upper hole.

- 1 Remove the mounting bolt that secures the upper portion of the shock to the upper shock bracket.
- 2



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- Install and secure the upper shock mounting bolt in the upper hole in the shock bracket (as shown with arrow). Torque bolt to 275 Nm (203 ft-lb)
- 3 Repeat the same task on the shock located on the other side.

Reimbursement

This repair is covered by an authorized Service Program. Reimbursement is obtained via the normal claim handling process.	
Claim Type (used only when uploading from the Dealer Bus. Sys.)	B
Recall Status	
Vehicle inspected, repair not required	1- Inspected OK
Vehicle repaired per instruction	2- Modified per instruction
Labor Code	
Primary Labor Code	1352F-01-96 0.3 hrs
Time to take charge and determine campaign status	101AA-0A-00 — 0.3 hrs.
Causal Part	955378
Parts Disposition	
Authorization Number	PI0780
Expiration Date	1 MAY 2013