



SB-10044144-6013

FAN DRIVE PULLEY SET SCREW OMITTED

BULLETIN

Models Affected: 2013 Model Year All American Rear Engine (D3RE)

ISSUE

Set screw was omitted from fan drive pulley kit from vendor and was not installed.

CORRECTIVE ACTION

Install set screw.

PROCEDURE

WARNING: Always follow all Federal, State, and Local and Shop safety standards and use proper safety equipment when performing these procedures.

1. Park on level surface, open rear engine compartment door and turn the "RUN SWITCH" to the "OFF" position.
2. Install and tighten $\frac{1}{4}$ -20 unc X $\frac{1}{2}$ " Socket Head set Screw into the pulley with a $\frac{1}{8}$ " Hex Head Allen wrench.



3. Turn the "RUN SWITCH" to the "ON" position.
4. Place bus back in service.

S I 2 T Y

S E R V I C E B U L L E T I N



April 25, 2012

Dear Blue Bird Owner,

You will find enclosed a copy of Service Bulletin S12TY regarding the fan drive pulley set screw which was omitted on certain All American rear engine (D3RE) buses. Instructions for installing the set screw are provided in Service Bulletin S12TY.

Your buses affected by Service Bulletin S12TY are identified by Blue Bird body number on the enclosed cover sheet.

We have included the omitted set screws in this mailing. You may contact your Blue Bird dealer to arrange to have set screws installed. Or, if you prefer, you may perform Service Bulletin S12TY yourself or have a qualified repair facility convenient to you perform this service bulletin. A qualified technician should perform Service Bulletin S12TY.

Time to install the set screws according to Service Bulletin S12TY is 0.1hrs (6 minutes) per bus.

Service Bulletin S12TY ends one (1) year from date of issue. Claims for repairs performed after the end date cannot be submitted to Blue Bird.

Should you have any questions concerning this bulletin, please contact your Blue Bird dealer.

Sincerely,

Bill Coleman

Engineering Services

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BLUE BIRD BODY COMPANY

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