



SB-10044143-3305

Power Steering Hose Leaks at Clamps

BULLETIN

Models Affected: 2009 to 2013 Model Year Visions with GM Propane Engines

ISSUE

Power steering hose may leak at clamps due to clamps not being torqued to the proper specification.

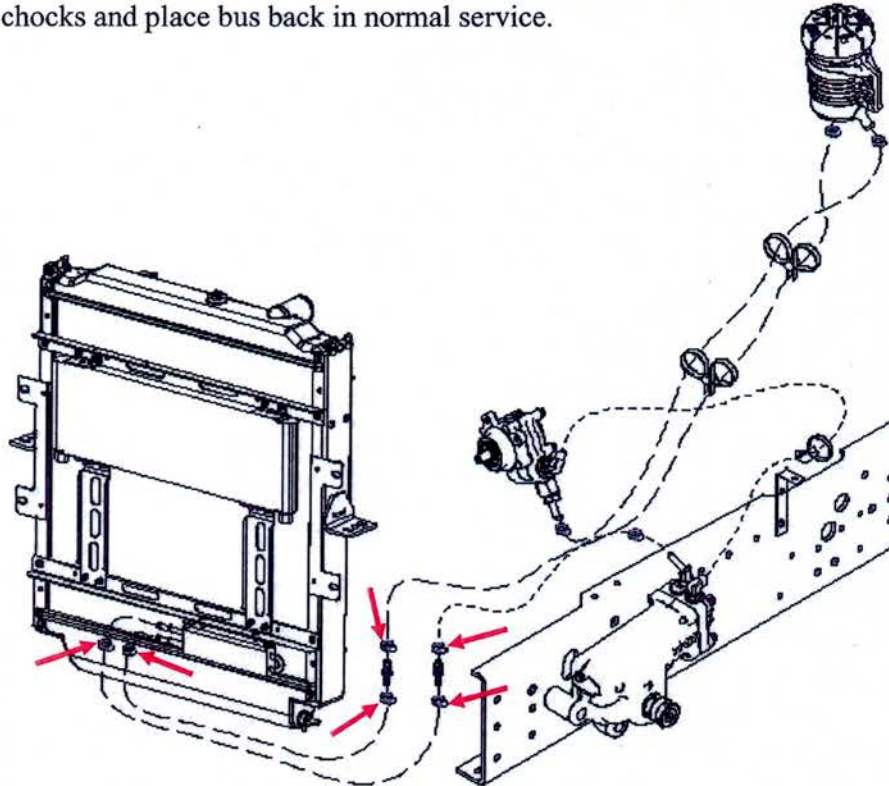
CORRECTIVE ACTION

Loosen power steering hose clamps re-tighten and torque to proper specification.

PROCEDURE

WARNING: Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment when performing these procedures.

1. Park bus on a level surface, apply parking brake, remove ignition key, and chock wheels.
2. Locate four power steering hose clamps behind frame rail, left side of radiator and two hose clamps on power steering cooler.
3. Loosen clamps then re-tighten to 15 in-lbs. If clamps cannot be torque properly, replace with clamp BB# 02027571.
4. Start engine, steer bus on full right and one full left turn. Check all connections for leaks.
5. Remove chocks and place bus back in normal service.



S I 2 T X
S E R V I C E B U L L E T I N



April 17, 2012

Dear Blue Bird Owner,

You will find enclosed a copy of Service Bulletin S12TX regarding leaks at the power steering hose clamps on 2009 through 2013 model year Blue Bird Vision model buses equipped with GM propane engines.

Leaks at the power steering hose clamps may be due to improper torque on the power steering hose clamps. The power steering hose clamps should be loosened and then re-tightened and torqued to proper specification according to the instructions provided in Service Bulletin S12TX. (Copy attached)

Your buses affected by Service Bulletin S12TX are identified by Blue Bird body number on the enclosed cover sheet.

You may contact your Blue Bird dealer to arrange to have Service Bulletin S12TX performed. Or, if you prefer, you may perform Service Bulletin S12TX yourself or have a qualified repair facility convenient to you perform this service bulletin. A qualified technician should perform Service Bulletin S12TX.

Time to perform Service Bulletin S12TX is 0.2hrs (12 minutes) per bus.

Any clamps needed to be replaced should be ordered from your usual Blue Bird Service Parts source.

Service Bulletin S12TX ends one (1) year from date of issue. Claims for repairs performed after the end date cannot be submitted to Blue Bird.

Should you have any questions concerning this bulletin, please contact your Blue Bird dealer.

Sincerely,

Bill Coleman
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BLUE BIRD BODY COMPANY

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