

SB-10043921-3224

SI B51 08 12
Body Equipment

March 2012
Technical Service

PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.

SUBJECT

Service Action: Replace Passenger Front Window Regulator

MODEL

F25 (X3) vehicles produced May 5, 2011 through July 7, 2011

SITUATION

The right front window regulator may fail prematurely, due to a technical fault in the regulator.

CORRECTION

Replace the right front window regulator using Repair Instruction "51 33 000 Removing and installing (replacing) power window regulator in left or right front door."

AFFECTED VEHICLES

This Service Action involves F25 (X3) vehicles which were produced from May 5, 2011 through July 7, 2011.

In order to determine whether a specific vehicle has had this Service Action completed or is affected by this Service Action, first check the B-pillar label for code number **614**. If code number **614** has been punched out, the campaign has already been performed. If code number **614** has not been punched out, it will be necessary to utilize the "Service Menu" of DCSnet (Dealer Communication System) or the Key Reader. Based on the response of the system, either proceed with the corrective action or take no further action.

PROCEDURE

Remove and replace the front right window regulator using Repair Instruction 51 33 000.

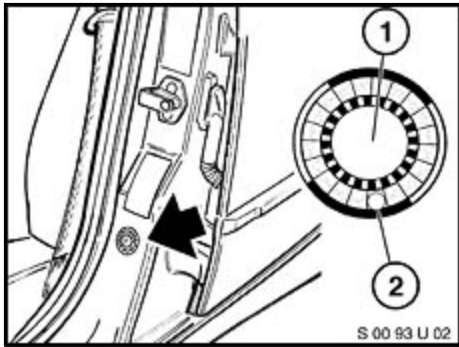
PARTS INFORMATION

Part Number	Description	Quantity
51 33 4 889 784	Front right window regulator with motor	1
07 14 9 158 806	Clip	As needed
07 14 9 158 807	Clip	As needed

LABEL INSTRUCTIONS

This Service Action has been assigned code number **614**. After the vehicle has been checked and/or corrected, obtain a label (SD 92-403) and:

- A. Emboss your BMW center warranty number in the middle of the label (1);



- B. Punch out code number **614** (2), printed on the label; and
- C. Affix the label to the B-pillar as shown.

If the vehicle already has a label from a previous Service Action/Recall Campaign, affix the new label next to the old one. Do not affix one label on top of another one because a number from an underlying label could appear in the punched-out hole of the new label.

WARRANTY INFORMATION

The repair described in this bulletin is covered under warranty regardless of time or mileage. Reimbursement for this Service Action will be via normal claim entry utilizing the following information.

Defect Code: **00 51 94 02 00**

Labor Operation:	Labor Allowance:	Description:
00 60 744	11 FRUs	Replacing front right window regulator

Labor operation code 00 60 744 is a Plus labor operation.

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