

**SB-10043900-3421**

SSM XF pilot bulb.pdf

Reference SSM56077

Models X250 / XF

Title Front Pilot Lamp (Side Light) replacement

Category Electrical

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Symptom 201000 Lighting Systems

**Issue:**

Front headlamp reflector and or bulb holder "Melted".

**Cause:**

Miss fitting of the bulb holder after bulb replacement.

**Action:**

Content When replacing the pilot lamp (side lamp) bulb special care must be taken to make sure that the bulb holder is inserted into the reflector housing correctly. The bulb holder should be inserted / push into place securely until a firm click can be felt & heard. If the bulb holder is not fully inserted it becomes loose, the bulb then comes into contact with the reflector housing melting both the bulb holder and reflector. This results in the need for a replacement lamp. Please see attachment for illustrations of a correctly fitted bulb holder and a melted lamp and bulb holder as a consequence of misfitting the bulb holder.

