



ISSUE '2' CHANGES ARE HIGHLIGHTED IN GRAY

SECTION: 501

Front Windshield Glass Delaminating

AFFECTED VEHICLE RANGE:

XF (X250) with Heated Front Windshield *only*

VIN: R00001 - S05128
Model Year: 2009 - 2011

CONDITION SUMMARY:

Situation: On vehicles fitted with a heated front windshield, the front windshield glass may appear to be separating / bubbling along the top or side edges. This may be caused by poor adhesion of the glass laminates.

Action: In the event of a customer concern of the above, refer to the Repair Procedure outlined below to replace the heated front windshield.

PARTS:

C2Z16428.....New Front Windshield Glass Qty: 1
JLM21890Adhesive Qty: 1
XR82142Spacers Qty: 4

TOOLS:

Refer to Workshop Manual for any required special tools

WARRANTY:

NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to DDW to obtain the latest repair time.

DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Front Windshield Glass Renew	76.81.01	1.60	D4	C2Z12134

Normal Warranty policies and procedures apply

NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

REPAIR PROCEDURE

INSTALL NEW HEATED FRONT WINDSHIELD GLASS

△ **NOTE: Only a Jaguar windshield may be replaced as a Warranty claim.**

1. Inspect front windshield glass for delaminating / bubbling and is a Jaguar windshield ('JAGUAR' in the lower left-hand corner).
 - If the glass shows signs of delaminating / bubbling, continue to step 2.
2. Refer to Workshop Manual, section 501-11: *Glass, Frames and Mechanisms*, and replace the front windshield.

