

SB-10043712-3576SI B52 01 12
SeatsJanuary 2012
Technical Service

PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.

SUBJECT**Service Action: Replace the Bolted Connection on the Front Seat****MODEL**

F12 (6 Series) Convertible

F13 (6 Series) Coupe

Produced September 28, 2010 through September 15, 2011

SITUATION

A noise may be heard coming from the front seat area.

CAUSE

The bolted connection between the seat rail and seat height mechanism may not be properly installed.

CORRECTION

Replace the seat height mechanism securing nut.

PROCEDURE

This repair procedure must be carried out on both front seats.

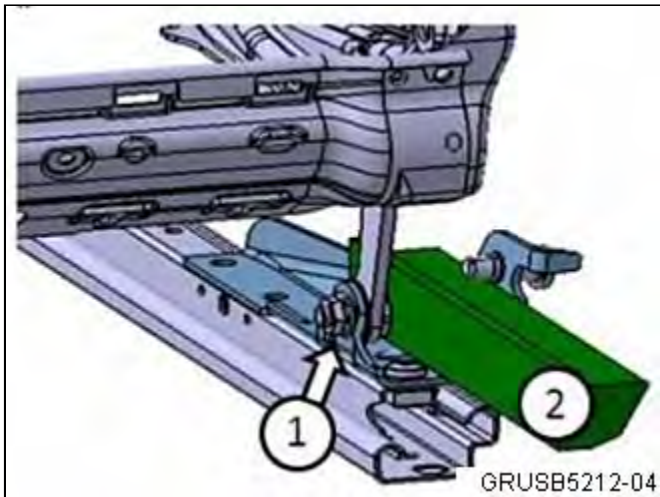


1. Move the front seat fully forward to expose both rear nuts securing the seat mechanism to the seat rail.

2. Position the seat to the uppermost



height setting and the most forward backrest setting to reveal the securing nuts. Shown is the driver's side nut on the tunnel side.

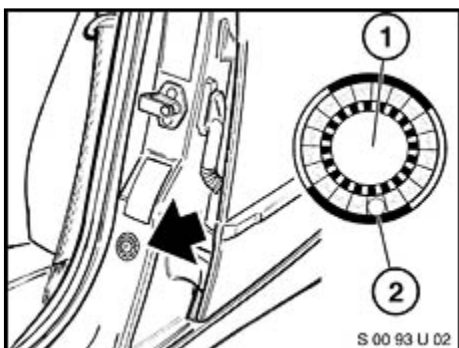


3. With the plastic wedge (2) in the proper position, remove and replace with the nut from the kit (1) for **both the left and right sides of both front seats**, and then torque the nuts to 42 Nm.

PARTS INFORMATION

Part Number	Description	Quantity
52 10 7 334 361	Mounting kit	1

LABEL INSTRUCTIONS



This Service Action has been assigned code number **606**. After the vehicle has been checked and/or corrected, obtain a label (SD 92-403) and:

- A. Emboss your BMW center warranty number in the middle of the label (1);
- B. Punch out code number **606** (2), printed on the label; and
- C. Affix the label to the B-pillar as shown.

If the vehicle already has a label from a previous Service Action/Recall Campaign, affix the new label

next to the old one. Do not affix one label on top of another one because a number from an underlying label could appear in the punched-out hole of the new label.

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle/SAV Limited Warranty as applicable.

Reimbursement for this Service Action will be via normal claim entry utilizing the following information.

Defect Code: **00 52 40 01 00**

Labor Operation:	Labor Allowance:	Description:
00 60 689	Refer to KSD2	Replacing 4 securing nuts on both front seats

Labor operation code 00 60 689 is a Plus labor operation.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance. Enter the Chassis Number, which consists of the last 7 digits of the Vehicle Identification Number (VIN). Click on the “Search” button, and then enter the applicable flat rate labor operation in the FR code field.

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