

Service Bulletin



Applies To: See VEHICLES AFFECTED

March 2, 2012

Pop or Clunk From the Front Suspension While Driving Over a Bump After Turning

(Supersedes 07-078, dated May 13, 2011, to revise the information marked by the black bars)

REVISION SUMMARY

Under WARRANTY CLAIM INFORMATION, some flat rate times were changed.

SYMPTOM

There is a pop or clunk from the front suspension area when driving over bumps. This usually occurs after completing a tight (full lock) turn.

PROBABLE CAUSE

The front bump stops become dislodged and then pop back into place.

VEHICLES AFFECTED

2006-10 Civic 2-door - ALL

2011 Civic 2-door -

From VIN 2HGFG1...BH500001 thru 2HGFG1...BH508895

2011 Civic Si 2-door -

From VIN 2HGFG2...BH700001 thru 2HGFG2...BH700656

2006–10 Civic 4-door – All U.S. and Canadian-built only

2011 Civic Si 4-door -

From VIN 2HGFA5...BH700001 thru 2HGFA5...BH701093

2011 Civic 4-door -

From VIN 2HGFA1...BH500001 thru 2HGFA1...BH529944

2011 Civic 4-door -

From VIN 19XFA1...BE000001 thru 19XFA1...BE019187

CORRECTIVE ACTION

Replace both front bump stops, and glue them in place.

PARTS INFORMATION

Bump Stop (two required):

2-door and Si: P/N 51722-SVA-A04 4-door except S: P/N 51722-SNA-A03

Damper Pinch Bolts (four required):

P/N 90190-SNA-000

Flange Nut (10mm) (six required):

P/N 90304-S10-024

Self-locking Nut (two required):

P/N 90213-SJ6-004

Self-locking Nuts (four required):

P/N 90213-SR3-013

REQUIRED MATERIALS

Adhesive: P/N 08712-0007

(one tube repairs about 10 vehicles)

WARRANTY CLAIM INFORMATION

The normal warranty applies.

OP#	Description	FRT	Template ID
4141D0	2-door and Si: Replace both front bump stops, and glue them into place.	1.2	07-078A
А	Alignment	0.4	
4141D0	4-door except Si: Replace both front bump stops, and glue them into place	1.2	07-078B
A	Alignment	0.4	

Failed Part: P/N 51920-SVB-A03

Defect Code: 00504 Symptom Code: 04201

Skill Level: Repair Technician

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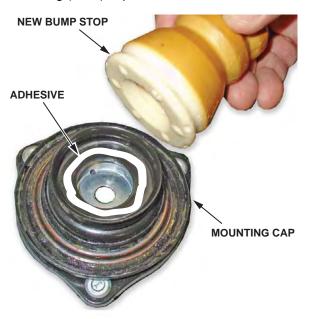


DIAGNOSIS

- Drive the vehicle in a few elongated figure-eight patterns. Hold the steering wheel at full lock in the turns with a short straight section between turns. Drive over a 2-inch dip or bump while going straight at 15 mph.
 - If you hear a severe pop or clunk, go to step 2.
 - If you don't hear a pop or clunk after several attempts, this bulletin does not apply. Continue with normal troubleshooting.
- 2. Drive the vehicle in a straight line at 15 mph, alternating between forward and reverse (no turning) over the same bump as in step 1.
 - If you don't hear a pop or clunk, but you did in step 1, go to REPAIR PROCEDURE.
 - If you hear a pop or clunk, this bulletin does not apply. Continue with normal troubleshooting.

REPAIR PROCEDURE

- 1. Remove one front damper assembly:
 - Refer to page 18-29 of the 2006–2011 Civic Service Manual, Volume 2, or
 - Online, enter keyword DAMPER, and select Front Damper/Spring Removal and Installation from the list.
- 2. Disassemble the front damper assembly:
 - · Refer to page 18-31 of the service manual, or
 - Online, enter keyword DAMPER, and select Front Damper/Spring Disassembly, Inspection, and Reassembly from the list.
- Clean and dry the bump stop damper mounting base area.
- 4. Apply a continuous bead of adhesive to the damper mounting (base) cap area.



- 5. Install the new bump stop. Clean up any adhesive that may have squeezed out.
- 6. Reassemble the damper using a new self-locking nut. Torque the nut to **44 N·m (33 lb-ft)**.
- 7. Reinstall the damper assembly onto the vehicle using new pinch bolts and flange nuts. Torque the nuts to **90 N·m (67 lb-ft)**.
- 8. Repeat steps 1 thru 7 for the other front damper assembly.
- 9. Allow the vehicle to sit for 6 hours to allow the adhesive to dry.
- 10. Check the wheel alignment, and adjust it if needed.

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