



Technical Service Bulletin

96 - Lane Change Assistant Sporadically Inoperative (DTC 02853, 02854)

96 12 27 2028193/1 January 10, 2012.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A6	2012	000001 – 067087	Lane Change Assistant

Condition

- Lane Change Assistant is inoperative or sporadically inoperative.
- One or both of the following DTCs is stored in the Lane Change Assistance control module J769 (3C):
DTC 02853 (Lane Change Assistance Warning Lamp -K233- Open/Short Circuit to B+)
DTC 02854 (Lane Change Assistance Warning Lamp -K234- Open/Short Circuit to B+)
- The concern may not be present at the time of inspection.

Technical Background

Sporadic short circuit in indicator lamp can cause Lane Change Assistant to be disabled.

Production Solution

Revised part.

Service

Replace the affected Lane Change Assistant warning lamp in the mirror.

Technical Service Bulletin



Warranty

Claim Type:	Use applicable claim type. If vehicle is outside any warranty, this Technical Service Bulletin is informational only.		
Service Number:	9636		
Damage Code:	0040		
Labor Operations:	Replace affected lamp	9636 1900	40 TU
Diagnostic Time:	GFF	0150 0000	Time stated on diagnostic protocol (Max 30 TU)
	Technical diagnosis at dealer's discretion (Refer to Section 2.2.1.2 and Audi Warranty Online for DADP allowance details)		
Claim Comment:	As per TSB #2028193/1		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Required Parts and Tools

Part Number	Part Description	Quantity
4G1 949 145	Warning display for lane change assistant - Left	1 (if needed)
4G1 949 146	Warning display for lane change assistant - Right	1 (if needed)

Additional Information

All parts and service references provided in this TSB are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.