

This bulletin replaces bulletin, "FSB 801-001, Door Rust Repair", released 12.2008.
Changes are identified by change bars
(vertical line in left margin).

Date	Group	No.	Release	Page
1.2012	801	001	02	1(3)

Door Rust Repair
VN Version 2, VT

FSB 801-001, Door Rust Repair

(January 2012)

For VN, VHD and VT vehicles requiring repair due to early stage corrosion, on the cut edge of the door hem flanges, utilize the following procedure to complete the repair.

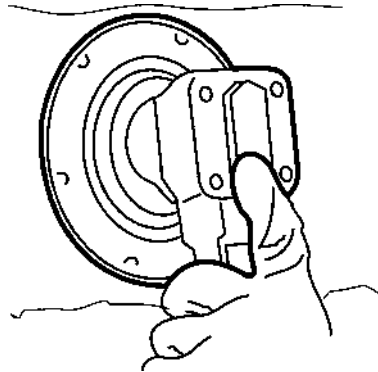
Required Parts

- 1 - Dupont MetaLok 235CVP Epoxy
- 1 - Dupont 1480S Primer Epoxy

Procedure

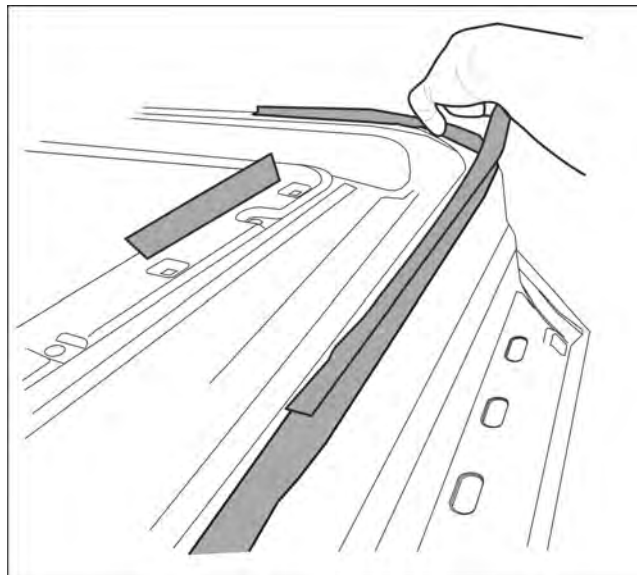
You must read and understand the precautions and guidelines in Service Information, group 8, "General Safety Practices, Cab" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

- 1 Using a wire brush and drill or sander, remove rust and corrosion on the door.



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- 2 Tape off the interior door panel and all door decals that are on the door edges.



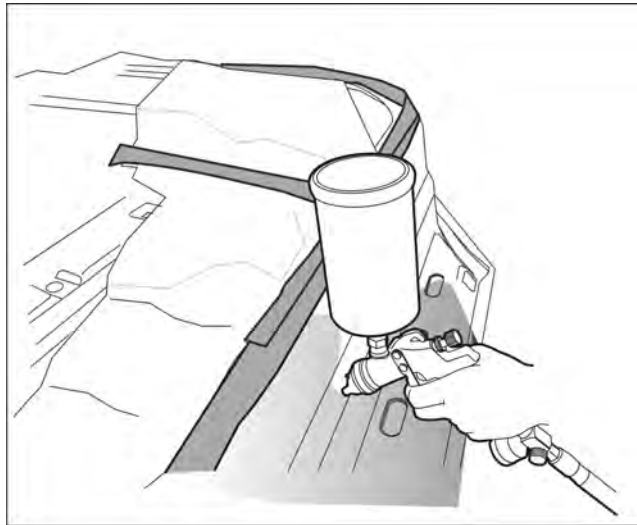
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- 3 Pretreat the door with Dupont MetaLok 235CVP.

- 4 Apply primer to the affected area.

Note: Based on environmental factors, utilize one of the following primers:

- Dupont 1480S primer: This is a newer primer and can be used directly on bare steel without etch primer.
- Dupont 1220S primer: This is a traditional primer and is best used over the MetaLok 235CVP pretreatment.



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- 5 Mix one of the following clear coats.

Note: Utilize Dupont Imron 5000 single stage or 6000 base/clear coat. Dupont Imron Elite EA (single stage) or Elite EB (base coat/clear coat) can also be used.

- 6 Apply the clear coat to the affected area.

Reimbursement

This repair may be eligible for reimbursement if a product failure was experienced within time and mileage limits of the applicable Warranty coverage. Reimbursement is obtained via the normal claim handling process.

Claim Type (used only when uploading from the Dealer Bus. Sys.)	W
Labor Code	
Primary Labor Code	80119-2-00 1.0 hrs.
Causal Part	20421650

Volvo Trucks North America engages in a continuous program of testing and evaluating to provide the best possible product. Volvo Trucks North America, however, is not committed to, or liable for updating existing chassis.