



NUMBER: 23-035-12

GROUP: Body

DATE: December 13, 2012

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SUBJECT:

Liftgate Emblem Paint Peeling

OVERVIEW:

This bulletin involves inspecting and if necessary replacing the rear abarth liftgate emblem.

MODELS:

2012 FF 500 (Abarth Only)

NOTE: This applies to vehicles equipped with (sales code MEA) Abarth exterior badging built before July 07, 2012 (MDH0707XX).

SYMPTOM/CONDITION:

Liftgate emblem paint peeling.

PARTS REQUIRED:

Qty.	Part No.	Description
1 (AR)	68104864AA	Nameplate, Abarth
(AR)	NPN	3M 08984 General Purpose Adhesive Cleaner Or Equivalent
(AR)	NPN	Isopropyl Alcohol
2 (AR)	68073915AA	Clip

REPAIR PROCEDURE:

1. Inspect the abarth liftgate emblem as shown in (Fig. 1). Was the paint delaminating and/or peeling?
 - a. Yes>>> Proceed to [Step #2](#).
 - b. No>>> Return the vehicle to the customer or dealer inventory.

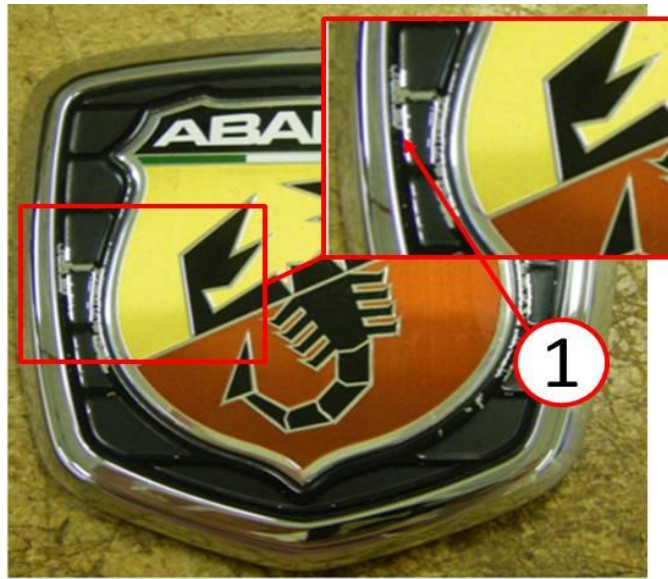


Fig. 1 Abarth Liftgate Emblem

1 - Black Enamel Paint Peeling

2. Remove the liftgate abarth emblem using a trim stick as shown in (Fig. 2) and discard.



Fig. 2 Emblem Removal

1 - Trim Stick

2 - Abarth Emblem

3. Verify the plastic retainers p/n 68073915AA shown in (Fig. 3) are fully seated in the liftgate. If they do not fully seat and/or remained on the emblem during removal, they must be replaced.

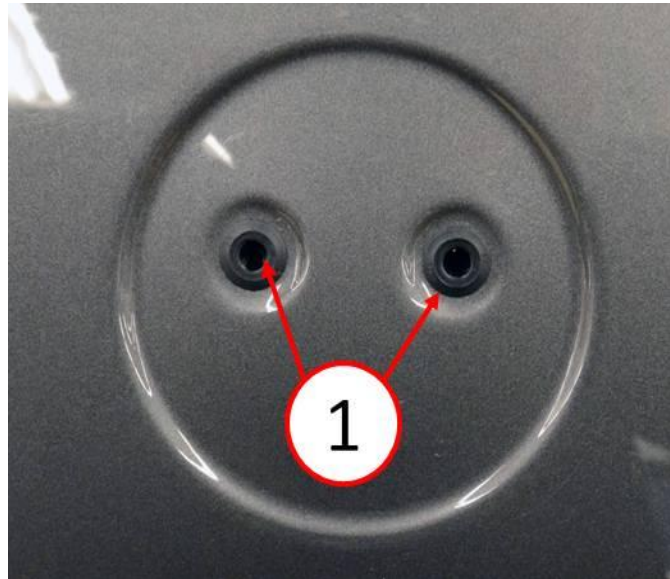


Fig. 3 Plastic Retainers

1 - Plastic Emblem Retainers

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4. Remove adhesive residue from the liftgate where the abarth emblem has been removed with 3M 08984 general purpose adhesive cleaner or equivalent in conjunction with a lint free towel (Fig. 4).

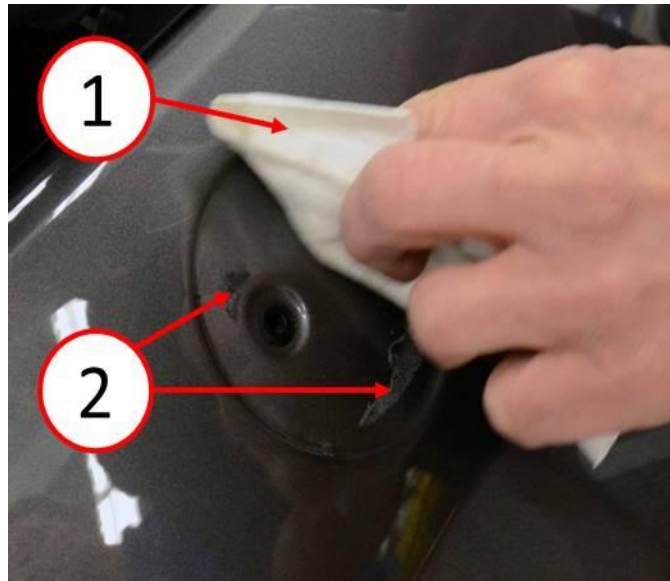


Fig. 4 Adhesive Removal

- 1 - Lint Free Towel
- 2 - Adhesive Residue

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5. Clean the surface area where the emblem will be installed with isopropyl alcohol and a lint free towel.
 6. Remove the adhesive liner on the new abarth emblem and install on the liftgate as shown in (Fig. 5).



Fig. 5 Emblem Installation

- 1 - Abarth emblem
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NOTE: Apply firm pressure to the emblem to ensure the adhesive is properly wetted out.

7. Return the vehicle to the customer or dealer inventory.

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Operation No:	Description	Amount
23-03-08-90	Inspect Abarth Liftgate Emblem Only (Skill Level = D, Training Level = 1)	0.2 Hrs.
23-03-08-91	Inspect And Replace Abarth Liftgate Emblem Only (Skill Level = D, Training Level = 1)	0.2 Hrs.

FAILURE CODE:

ZZ	Service Action
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