

SERVICE INFORMATION BULLETIN

Subject:

**CORRECTION OF 2011MY WORKSHOP MANUAL
(ADDITION OF TIGHTENING TORQUE FOR DEF INJECTOR MOUNTING BOLT)**

This document is to inform dealers and workshops of the above caption. Moreover, to announce that this service data be attached to the relevant pages of the workshop manual used for maintenance and servicing.

1. RELEVANT MODELS:

2011MY (238,258,268 and 338 models)

2. CONTENTS:

Addition of tightening torque for DEF injector mounting bolt.

Please refer to page 2/2 for more detail.

3. RELEVANT MANUAL:

S5-UJ08E07B, Emission Control (J08E) page EN10-22

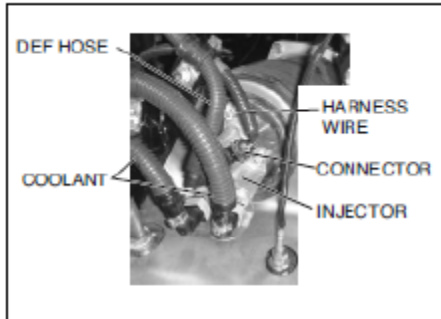
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DETAIL OF CORRECTION

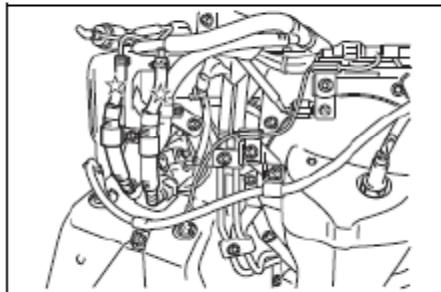
Example: Manual No. S5-UJ08E09A Page EN10-22

EN10-22

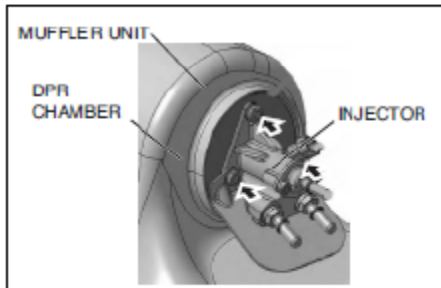
EMISSION CONTROL (J08E)



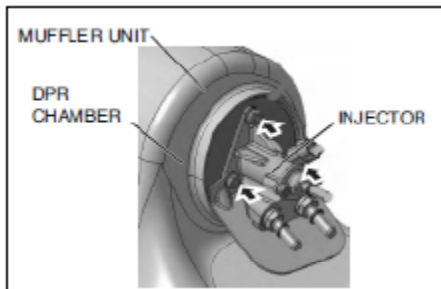
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5. DEF INJECTOR

(1) IMPORTANT POINT - DISMOUNTING

- a. Disconnect the harness wire connector from the DEF injector.

- b. Disconnect the DEF and coolant hoses connected to the DEF injector.

HINT

Coolant will spout if the coolant hose is removed. Drain coolant beforehand or block the hose with the vice grip. If you use the vice grip at the ☆ area as shown in the figure below, you can minimize leakage of coolant.

- c. Remove the nut and then dismount the DEF injector and gasket from the muffler unit.

(2) IMPORTANT POINT - MOUNTING

- a. When the DEF injector is reused, must to replace with a new gasket and attach the DEF injector to the muffler unit with the nut.

Tightening Torque:

6-10 N·m {61-102 kgf·cm, 4.4-7.4 lbf·ft}

ADD