



# Technical Service Bulletin

SUBJECT:		No: <b>TSB-12-51-004</b>	
<b>LIFTGATE SPOILER SIDE GASKET – SERVICE MANUAL REVISION</b>		DATE: <b>November, 2012</b>	
		MODEL: <b>2011-13 Outlander Sport/RVR</b>	
<b>CIRCULATE TO:</b>	<input type="checkbox"/> GENERAL MANAGER	<input checked="" type="checkbox"/> PARTS MANAGER	<input checked="" type="checkbox"/> TECHNICIAN
<input checked="" type="checkbox"/> SERVICE ADVISOR	<input checked="" type="checkbox"/> SERVICE MANAGER	<input type="checkbox"/> WARRANTY PROCESSOR	<input type="checkbox"/> SALES MANAGER

## PROCEDURE

Information regarding the gaskets for the liftgate spoiler is missing in the applicable service manuals. This TSB supplies the missing information.

## AFFECTED VEHICLES

2011-2013 Outlander Sport

## AFFECTED SERVICE MANUALS

2011 Outlander Sport Service Manual: Group 51 > Exterior > Liftgate Spoiler

2012 Outlander Sport Service Manual: Group 51 > Exterior > Liftgate Spoiler

2013 Outlander Sport Service Manual: Group 51 > Exterior > Liftgate Spoiler

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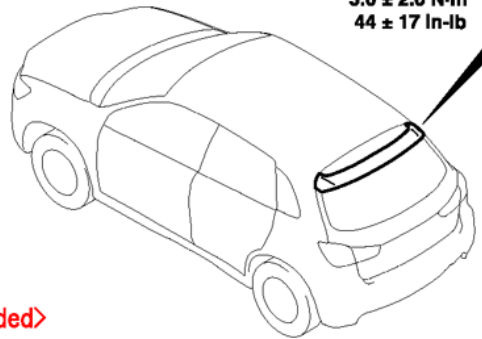
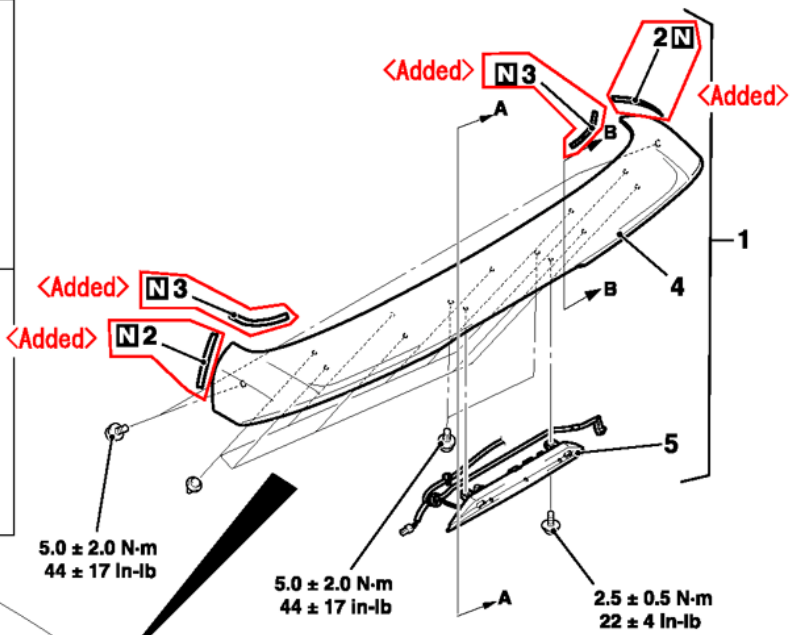
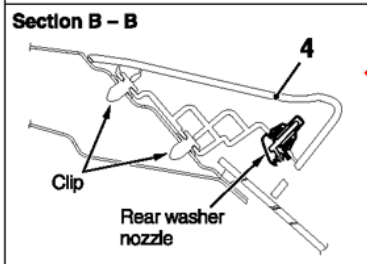
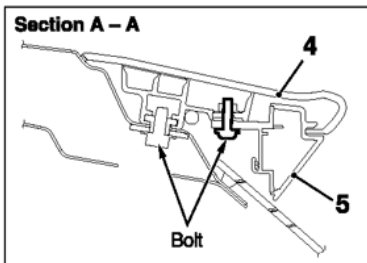
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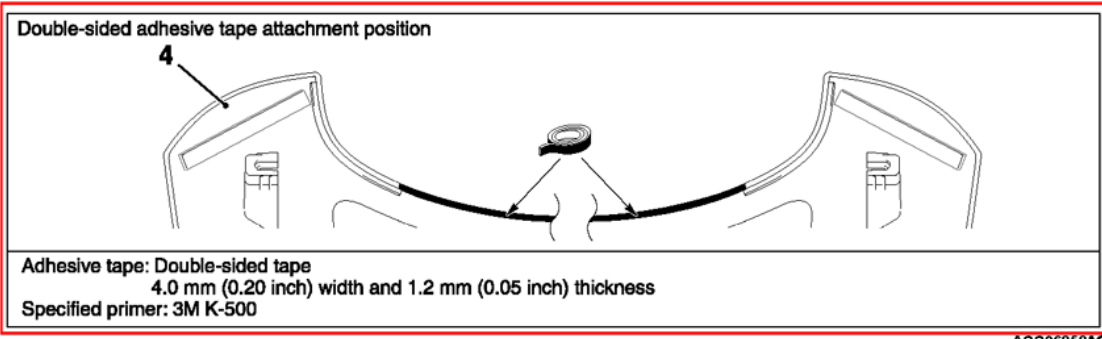
Replace the existing Removal and Installation procedures with the following pages:  
 2011-2012 Outlander Sport Service Manual: Group 51 > Exterior > Liftgate Spoiler

### REMOVAL AND INSTALLATION

- Pre-removal and post-installation operation**
- Liftgate upper trim removal and installation (Refer to GROUP 52A, Liftgate trim)
  - Rear washer hose (Liftgate side) connector connection removal and installation (Refer to Rear wiper and washer).
  - High-mount stop light connector connection removal and installation



**<Added>**



- Removal steps**
- <Added> >>C<< 1. Liftgate spoiler assembly
  - <Added> >>B<< 2. Liftgate spoiler side gasket B
  - <Added> >>A<< 3. Liftgate spoiler side gasket C

- Removal steps**
- 4. Liftgate spoiler
  - 5. High-mount stop light assembly

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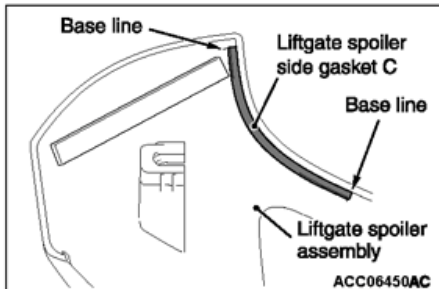
### INSTALLATION SERVICE POINTS

#### >>A<< LIFTGATE SPOILER SIDE GASKET C INSTALLATION

1. Use a part cleaner to degrease the liftgate spoiler side gasket C attaching surface at the liftgate spoiler assembly side.

**CAUTION**

- The ambient temperature should be 20 to 38°C (68 to 100°F). Ensure that the working area is clean.
  - If the ambient temperature is less than 20°C (68°F), heat the liftgate spoiler side gasket C and the liftgate spoiler side gasket C attaching surface at the liftgate spoiler assembly side up to 20 to 30°C (68 to 86°F).
2. Pull off backing strips from the liftgate spoiler side gasket C, and adhere the gasket along the base line.



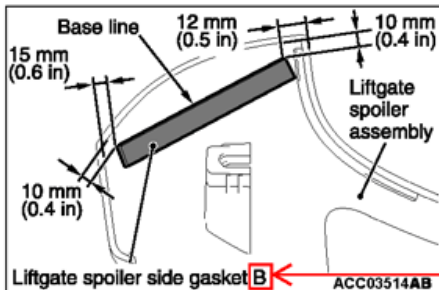
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#### >>B<< LIFTGATE SPOILER SIDE GASKET B INSTALLATION

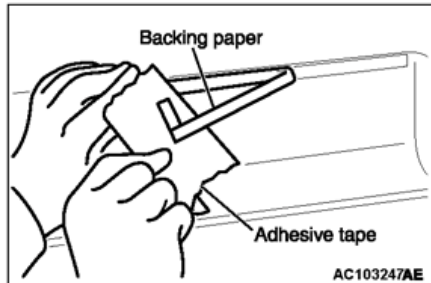
1. Use a part cleaner to degrease the liftgate spoiler side gasket B attaching surface at the liftgate spoiler assembly side.

**CAUTION**

- The ambient temperature should be 20 to 38°C (68 to 100°F). Ensure that the working area is clean.
  - If the ambient temperature is less than 20°C (68°F), heat the liftgate spoiler side gasket B and the liftgate spoiler side gasket B attaching surface at the liftgate spoiler assembly side up to 20 to 30°C (68 to 86°F).
2. Pull off backing strips from the liftgate spoiler side gasket B. If the base line is scribed, adhere the liftgate spoiler side gasket B along the base line on the liftgate spoiler assembly. If the base line is not scribed, adhere the gasket according to the dimensions below.



<Added>



**>>C<< LIFTGATE SPOILER ASSEMBLY INSTALLATION**

1. Use a rag moistened with white gasoline to clean and degrease the installation surface.
2. Apply the specified primer to the double-sided tape application position, and dry it well.

**Primer: 3M K500**

**Drying time Approximately 15 minutes at 0°C (32°F), approximately 10 minutes at 25°C (77°F).**

3. Tear off the double-sided tape backing paper.

*NOTE: If the adhesive tape is attached to the edge of the backing paper, it will be easy to tear off.*

4. Install the liftgate spoiler assembly.

*NOTE: If the double-sided tape is difficult to affix in cold temperature, etc., warm the bonding surfaces before affixing the tape.*

**Body: 40 to 60°C (104 to 140°F)**

**liftgate spoiler assembly: 20 to 30°C (68 to 86°F)**

5. Adhere the liftgate spoiler assembly securely.