

**SUBJECT****During Engine Oil Service a Small O-Ring Is Found in the Oil Filter Housing****MODEL**

R55 with N12, N14, N16 and N18 engines

R56 with N12, N14, N16 and N18 engines

R57 with N12, N14, N16 and N18 engines

R58 with N16 and N18 engines

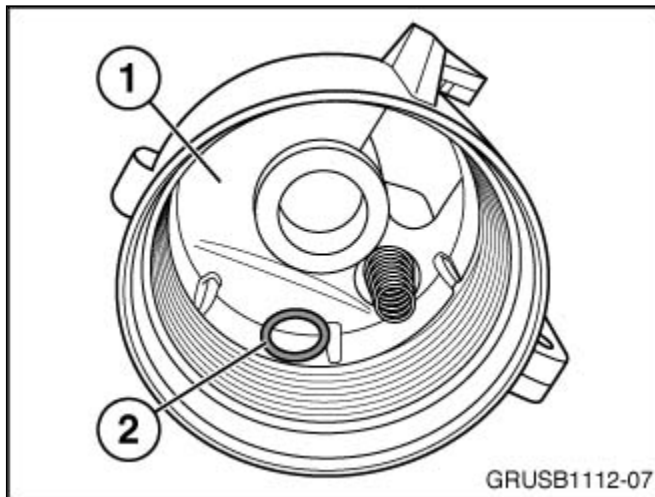
R59 with N16 and N18 engines

R60 with N16 and N18 engines

All vehicles produced from start of production to December 2011

SITUATION

No customer complaint has been received. During the scheduled engine oil service, the technician notices a black rubber o-ring lying on the bottom of the engine oil filter housing. The o-ring has been dislodged from the non-return valve inside the engine oil filter housing. No subsequent engine damage occurs from the dislodged o-ring.



Engine oil filter housing (1)
Rubber o-ring (2)

CAUSE

The material dimensions of the rubber o-ring are not satisfactory, allowing it to become dislodged from its installation location.

PROCEDURE

If the o-ring is found in the engine oil filter housing, the entire engine oil filter housing must be

replaced.

PARTS INFORMATION

Refer to EPC using the VIN of the vehicle for applicable parts, bolts and gaskets when replacing the engine oil filter housing assembly.

WARRANTY INFORMATION

Covered under the terms of the MINI New Passenger Car Limited Warranty or the MINI NEXT Certified Pre-Owned Limited Warranty.

Defect Code: **11 42 00 37 00**

Labor Operation:	Labor Allowance:	Description:
11 42 020	Refer to KSD2	Replacing engine oil filter assembly (full flow filter assembly)

Labor operation code 11 42 020 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 11 42 520 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance. Enter the Chassis Number, which consists of the last 7 digits of the Vehicle Identification Number (VIN). Click on the “Search” button, and then enter the applicable flat rate labor operation in the FR code field.

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