

Water Leak From Rear Sliding Roof Assembly

Service Category Vehicle Exterior

Section Sliding Roof/Convertible

Market USA

Toyota Supports
ASE Certification 

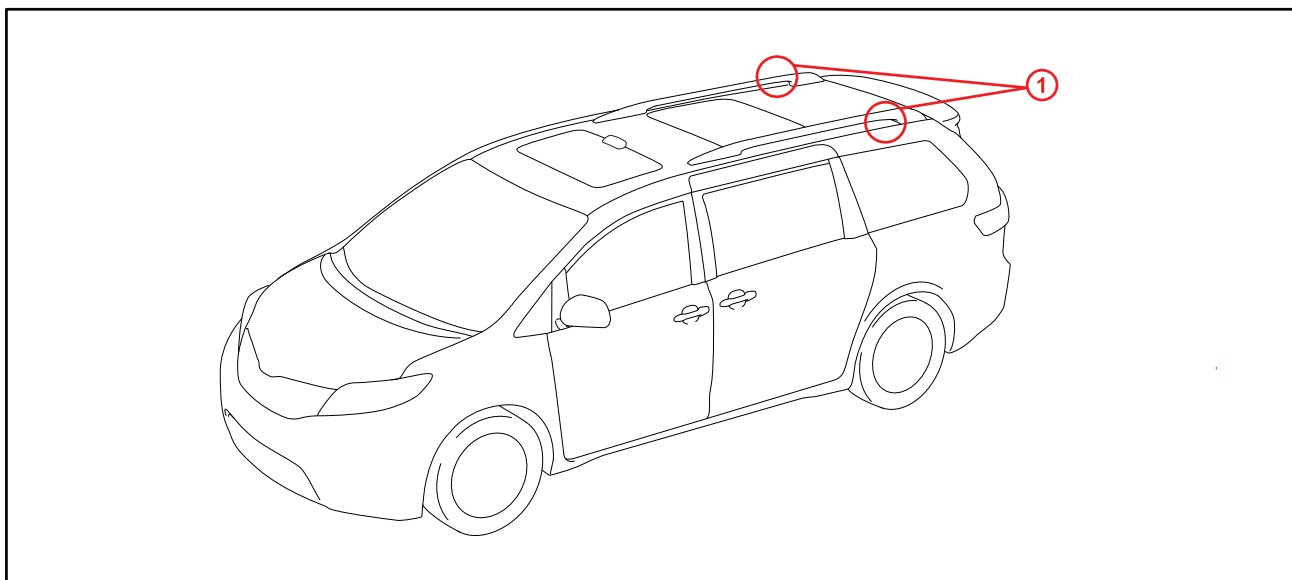
Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2011	Sienna	

Introduction

Some 2011 model year Sienna vehicles may exhibit a condition where a leak is noticed at the rear corner drains of the rear sliding roof assembly. This may be due to an insufficient amount of butyl sealer in the drain end caps. A new rear sliding roof housing sub-assembly has been developed to address this condition.

Figure 1.



1	Leak Locations at Rear Corners of Sliding Roof
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Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
Sienna	TMMI	6 Cyl 2WD	5TD##3DC#BS059680
		6 Cyl 4WD	5TD##3DC#BS009388

Parts Information

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
63203-08030	Same	Rear Sliding Roof Housing Sub-assembly	1

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BD1248	R & R Rear Sliding Roof Housing Sub-assembly	3.3	63203-08030	66	55

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Repair Procedure

NOTE

This bulletin **ONLY** applies to vehicles with dual sliding roof assemblies.

1. Water test the vehicle to confirm water leak from rear sliding roof housing sub-assembly near the drains.
 - A. Using a hose with no nozzle, direct water flow onto rear sliding roof assembly.
 - B. Continue direct water flow for at least 5 minutes, or until leak is present.

HINT

Do not use high pressure water to force a leak.

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Repair Procedure (Continued)

2. If leak is present, replace the rear sliding roof housing sub-assembly.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2011 Sienna:
Vehicle Exterior – Sliding Roof/Convertible – “Sliding Roof/Convertible: Rear Slide Roof Housing: [Removal](#) / [Disassembly](#) / [Reassembly](#) / [Installation](#)”

3. Confirm leak is no longer present in the area of the rear sliding roof housing.