




**MAINTENANCE  
INFORMATION**

**MI12-48**

DATE :	DECEMBER 2012	SECTION :	05 - Cooling
SUBJECT :	<b>4-INCH OD TURBO OUTLET PIPE – CLEARANCE WITH CLOSE SUPPORT BRACKET</b>		


**APPLICATION**

Model	VIN	
X3-45 Coaches Model Year : 2011 - 2013	From PCG33491BC73 <b>5002</b> up to 2PCG3349XDC73 <b>5387</b> incl.	
XLII Shells Model Year : 2011- 2013	From 2PCY33498BC73 <b>5003</b> up to 2PCYS3499DC73 <b>5372</b> incl.	
X3-45 VIP Shells Model Year : 2012- 2013	From 2PCBS3499CC73 <b>5070</b> up to 2PCBS3493DC73 <b>5373</b> incl.	

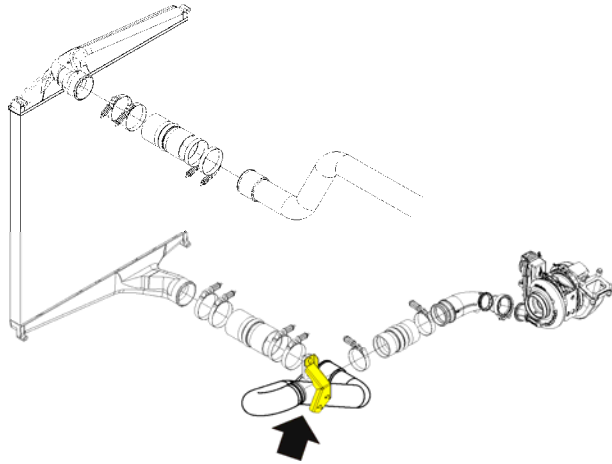
**DESCRIPTION**

When performing the next periodic maintenance, check clearance between the 4-inch OD turbo outlet pipe (**Prevost part number 052953**) and a close support bracket. If evidence of rubbing is found, i.e. scratched paint on the 4-inch OD turbo outlet pipe, a modification of the support bracket can be performed in order to increase the clearance between the involved components. The support bracket will remain strong enough for the duty even after being modified.

**PROCEDURE**

 <b>DANGER</b>
Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

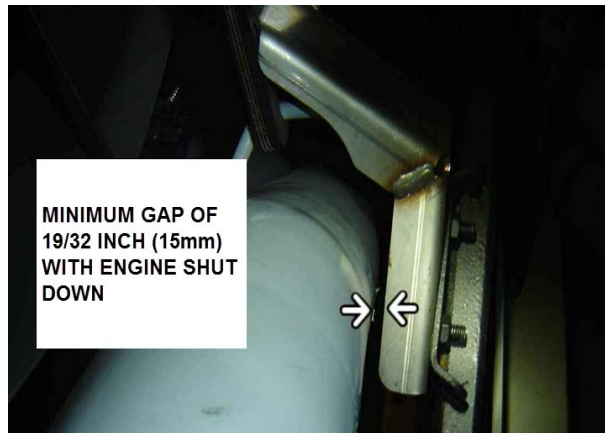
1) Check the image below to identify involved parts and location.



2) The picture below shows the area where interference between the 4-inch OD turbo outlet pipe and the close support bracket may be present.

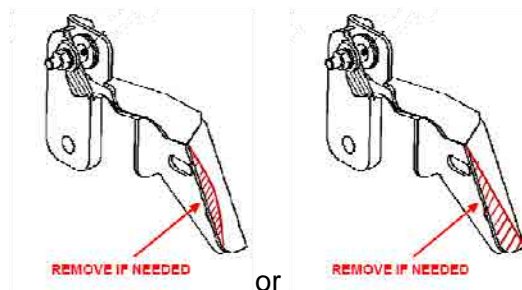


3) With the engine shut down, the minimum gap should be about 19/32 inch (15 mm).



4) If evidence of rubbing is found, remove the support bracket and cut a part of the support bracket out as shown (as per image at left or at right as needed) and trim sharp edges.

**BLUE FLEXIBLE HOSE CLAMP TORQUE:  
60 lbf-in (5 lbf-ft)**



### Waste disposal:

Discard according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

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