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Title: PDOC Clamp

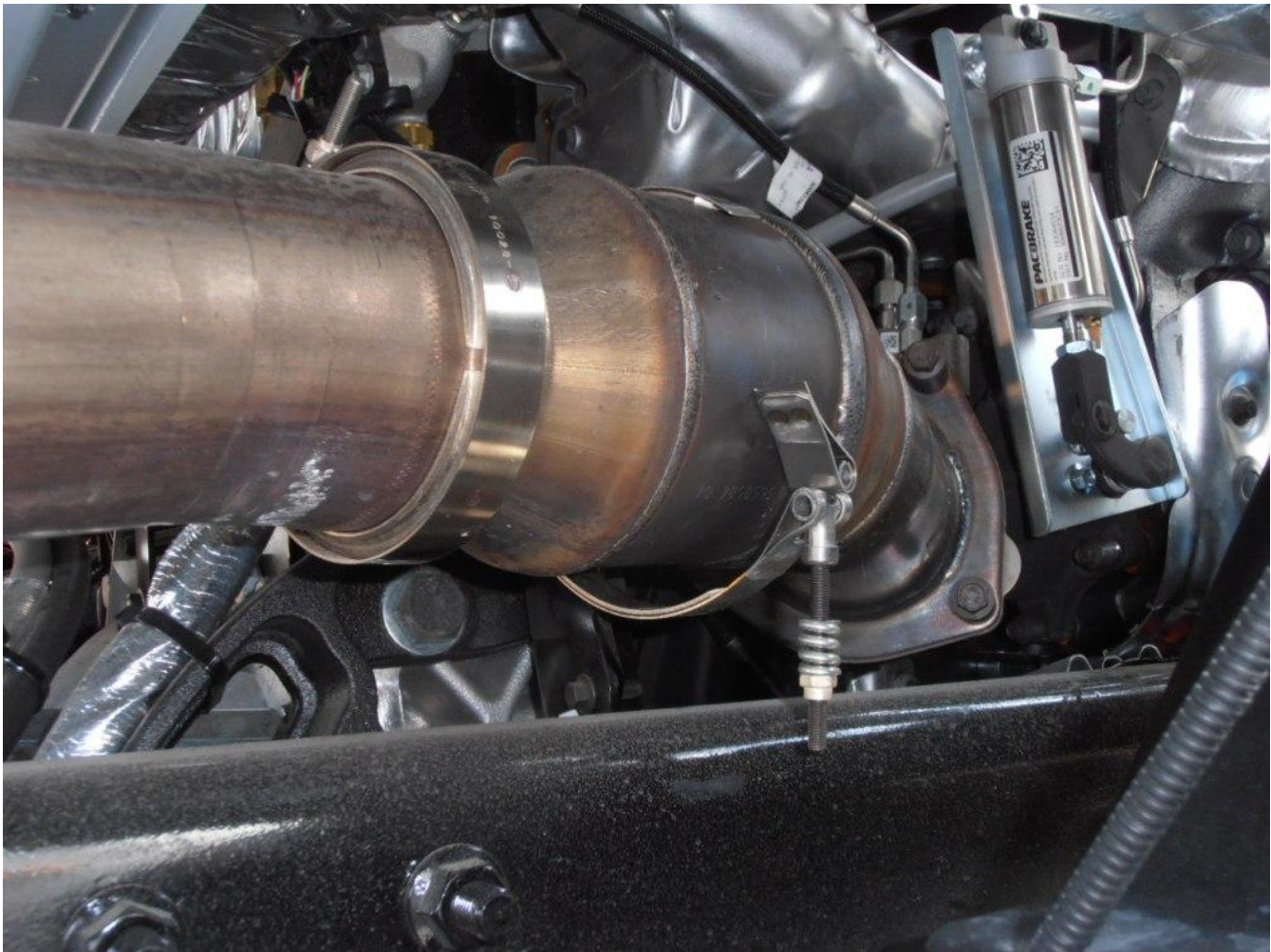
Applies To: 2010 Emission MF 11,13,15 engines equipped with PDOC

DESCRIPTION

Premature PDOC Clamp breakage

SYMPTOMS

- PDOC clamp broken or missing.



PARTS INFORMATION

Part #	Description	Qty.
3017638C1	Clamp, V-Band	1

TROUBLESHOOTING

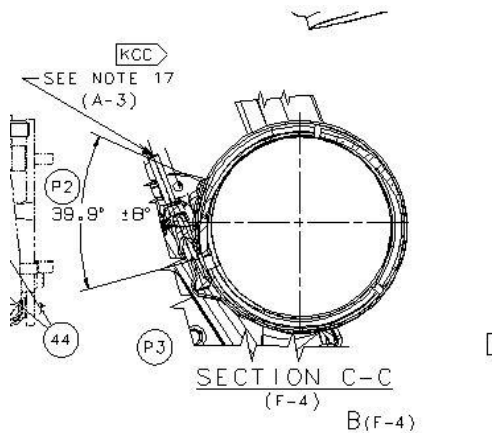
1. Visual inspection of PDOC for broken or missing clamp
2. **All repairs are Fix as Fail**

RESOLUTION

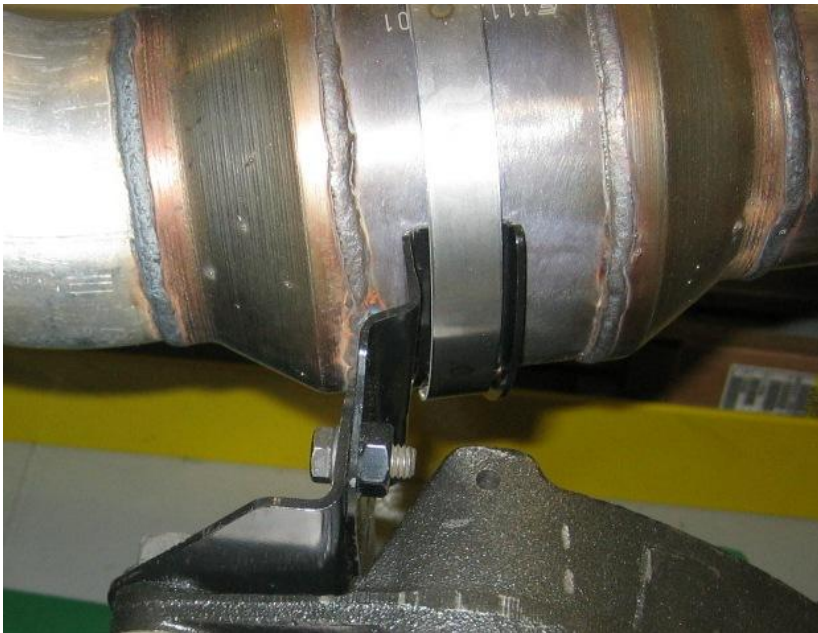
- When broken or missing clamp is discovered install the V-Band type clamp listed in Part Information Section.
- New Style Clamp pictured



- Install new clamp in place.
- Rotate clamp so that the threaded end of the clamp bolt is located as pictured. The bolt will be positioned inboard with the threaded end pointing directionally as shown.



- Center clamp on mounting bracket



- Torque Clamp to 3 Nm.

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