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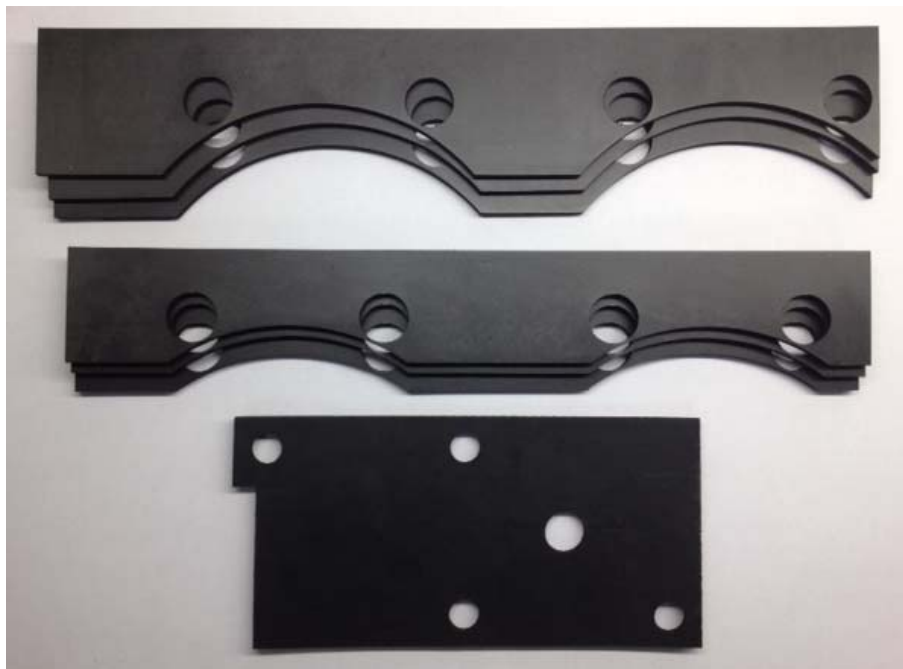
TO: Service Locations

FROM: Service Operations

SUBJECT: **W060589002500 - Cylinder Head & Block Pressure Test Kit Replacement Seals**

ISSUE

The W060589002500 kit includes seven replacement seals that are used on SPX tool part number J-36223-D for all Series-60 engines. The kit is non-essential and is available for order through the parts distribution centers.



REQUIRED ACTION

Before the new seals are installed, ensure that the old adhesive on the tool has been completely removed to prevent leaks. Use Kimball Midwest 077 Super Spray Adhesive or equivalent to attach the new seals in their respective locations and allow to dry to the specified time before using the tool.

The new seals can be ordered using a DDE supplier prefix.

- **DDE W060589002500 - Cylinder Head & Block Pressure Test Kit Replacement Seals.**

Follow Pressure testing of the Cylinder Head procedure under the EPA07 Series 60 Workshop Manual in Power Service Literature for detailed instructions on how to use tool number J-36223-D.

CONTACT INFORMATION

Please contact the Detroit Diesel Customer Support Center at 800-445-1980 or email csc@daimler.com if you have any questions.