

Emission Label Instructions

1. Apply the parking brake, chock the wheels, and perform any other applicable safety steps.
2. Compare the serial number on the secondary emission label with the engine serial number stamped on the left front corner of the engine block. Refer to Figure 1 to locate the engine serial. If the engine serial number and the serial number on the label match proceed to step 3. If the engine serial on the block and the label do not match, then do not install the label. Please call the Detroit Customer Support Center at 1-800-445-1980 for further assistance.



Figure 1- Engine Serial Number Location on Engine Block

3. Use a suitable cleaner to clean dust, dirt, grease or oil from an area on the side of the air filter housing large enough to accommodate the secondary emission label. Use rubbing alcohol as a final wipe to remove any residue that might inhibit the label from adhering. Do not use Brake-Kleen or a similar solvent for the final cleaning. Refer to Figure 2.



Figure 2 - Left Side Engine Air Filter Housing

4. Allow the cleaned surface to dry completely.
5. Peel a portion of the backing from the label and stick it on the cleaned area of air filter housing oriented so the print is vertical to permit ease of reading the label. Slowly peel the backing off of the label while smoothing it onto the engine air filter housing. NOTE: do not attempt to remove the label once it has adhered to the housing. It is intended to be destroyed if removal is attempted.
6. Installation is complete, remove the wheel chocks and return the vehicle to service.