



Service Bulletin 472

Strictly Confidential

November 2012

Affected Models Bonneville, Bonneville T100, Scrambler, Thruxton, America and Speedmaster

VIN Range See Appendix A

Markets USA and Argentina

Subject Oil Strainer Pick Up

Background Information

We have identified that there is a possibility that the O-ring for the oil strainer pick up may be missing. Dealers are requested to remove the oil strainer pick up and fit/replace the O-ring.

Customer Contact Instructions

Motorcycles in the affected VIN range must be modified prior to delivery to the customer, or at the next service/visit to the dealership.

Identification of Affected Motorcycles

Bonneville, Bonneville T100, Scrambler, Thruxton, America and Speedmaster motorcycles listed in the VIN range in appendix A.

Warranty Claim Instructions

Fault code 01233098

Repair code 99472

Repair time allowance 1.5 hrs (includes admin allowance)

Parts Information

Parts 1 x T3600093 - O-Ring, Oil Strainer/Pick Up
1 x T1230107 - Gasket, Sump
1 x T3550605 - Sealing Washer
2 x T2200229 - Exhaust Pipe Sealing Ring



Parts ordering instructions For Triumph Subsidiary and Overseas Distributor dealers using Triumph Warranty On-Line with Parts Auto Ordering Flag switched on: Order all repair parts by submitting a New Prior through the Warranty On-Line system. Entering the above repair code in a New Prior will automatically add the parts required and labour times for this Service Bulletin.

For Overseas Distributor dealers NOT using Triumph Warranty On-Line or for Overseas Distributor dealers using Triumph Warranty On-Line with Parts Auto Ordering Flag switched off: Orders should be placed using the normal parts ordering procedure.

Parts return instructions Dealer to retain parts for 90 days. All parts must be stored in a secure, non-public accessed area and correctly identified with a completed warranty label. Thereafter the parts must be rendered unusable prior to scrapping.

Other Instructions

Once completed, please mark the service record book that the requirements of this bulletin have been complied with.

Replacement Procedure

Fit/replace the O-ring for the oil strainer pick up following the procedure listed below:

Warning

Throughout the following procedure, ensure that the motorcycle is stabilised and adequately supported to prevent the risk of injury from the motorcycle falling.

Note:

- **Some affected motorcycles listed in the VIN range in appendix A will have been modified and repaired by Triumph prior to their release from the factory.**
- **The modified motorcycles can be identified by checking the 'Outstanding Service Bulletins' on Warranty On-Line.**

TRIUMPH

Removal



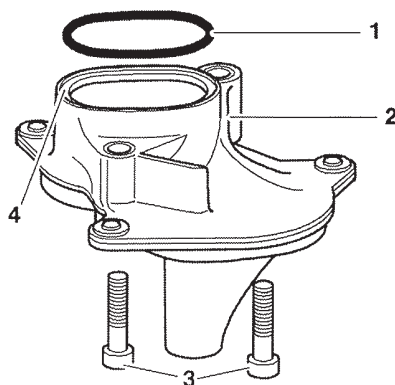
Warning

Before starting work, ensure the motorcycle is stabilised and adequately supported. This will help prevent it from falling and causing injury to the operator or damage to the motorcycle.

1. Drain the engine oil, as described in the service manual.

Note:

- **Some models may require the exhaust system to be removed when removing the sump, as described in the service manual.**
2. Remove the sump, as described in the service manual.
 3. Release the screws and remove the oil pick up.
 4. If fitted, remove and discard the O-ring and clean its recess in the oil pick up.
 5. If an O-ring is not fitted to the oil pick up, clean the recess for the O-ring.



1. O-ring
2. Oil pick up
3. Screws
4. Recess, for the O-ring

Installation

1. Clean the threads of the oil pick up screws and apply a drop of locking compound to the threads of each screw (ThreeBond 1360 is recommended).
2. Fit the new O-ring to the oil pick up recess then fit the pick up to the crankcase. Fit the pick-up screws and tighten to **6 Nm**.
3. Refit the sump as described in the service manual.
4. Refill the engine oil and check for leaks, as described in the service manual.



Circulation

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Appendix A
Affected VINs

571195	571274	571374	571485	571547
571197	571278	571379	571489	571558
571199	571287	571380	571495	571559
571223	571290	571409	571505	571571
571229	571294	571410	571506	571593
571230	571297	571421	571507	571606
571231	571303	571429	571510	571608
571238	571314	571440	571511	571616
571242	571319	571445	571514	571617
571243	571323	571447	571516	571622
571248	571336	571453	571521	571625
571253	571338	571466	571522	571627
571256	571349	571468	571524	571630
571257	571352	571475	571528	571635
571258	571361	571477	571534	571637
571266	571369	571479	571535	571639
571268	571371	571481	571540	571643
571271				