



Service Bulletin

PRELIMINARY INFORMATION

Subject: (EREV) Whine, Scrape, Whistle Type Noise While Driving

Models: 2011-2013 Chevrolet Volt

The following diagnosis might be helpful if the vehicle exhibits the symptom(s) described in this PI.

Condition/Concern

Some customers may comment on a whistle, scrape or whine type noise while driving that may be more noticeable during regenerative braking. Technicians may find this noise emanating from the left side of the drive unit (transmission).

Recommendation/Instructions

This noise may be caused by a separated electric drive motor B rotor bearing cage. A revised bearing has been released for installation into the drive unit. It is not necessary to remove the drive unit or motor for this repair. Follow SI on vehicle service, drive motor rotor bearing replacement procedure. During repairs inspect the end cover for any abnormal bushing wear, if found the side cover will also require replacement, however if no abnormal wear is found the cover can be reinstalled.

Parts Information

Model Year	Part Number	Description	Qty
2011-2013	24259842	Drive Motor Rotor Bearing	1

Warranty Information

For vehicles repaired under warranty use:

Labor Operation	Description	Labor Time
K6951	Drive Motor Rotor Bearing Replacement	Use published labor time

ADDITIONAL SI KEYWORDS:

4ET50

Please follow this diagnostic or repair process thoroughly and complete each step. If the condition exhibited is resolved without completing every step, the remaining steps do not need to be performed.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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