

REFERENCE:	Nova Bus Manuals
SECTION:	12 Interior furnishing
RS N°:	MQR 7621-371, NC 641
EFFECTIVE IN PROD.:	L708-01 (2012SE)

APPLICATION DEADLINE:
2013NO13

SUBJECT:	Stanchion in the articulation area of the vehicle
JUSTIFICATION:	A break may occur between the mounting plate and the stanchion.

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Replace the original stanchion with a reinforced stanchion.	Nova Bus	Nova Bus	16 min
2	—	—	—	—

MATERIAL

QTY	PART N°	REV.	DESCRIPTION	REPLACES PART N°
LEVEL 1				
2	N48035-01	C	Stanchion in articulation area - Satin finish	N48035-01
LEVEL 2				
—	—	—	—	—

Materials will be available within 21 days. To order, please contact Prevost Parts by phone at 1-800-771-6682, by fax at 1-888-668-2555 or by email at prevostparts.commandes@volvo.com. Specify document number, quantity of parts required and shipping address.

DISPOSAL OF PARTS

REMOVED PARTS ARE:	DISCARDED *	RETAINED	* Dispose of the unused parts and the defective parts in accordance with local environmental standards in effect.
	Yes	—	

REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2012OC01	Initial release	Danielle Lacroix

APPROVED BY:

Karine Allonce

Digitally signed by Karine Allonce
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Date: 2012.10.23 12:00:08 -04'00'

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CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
Connecticut Transit - Connecticut	L554	1041	1065	S92U1A4000139	S92U0A4000164	25
Connecticut Transit - Connecticut	L571	1066	1075	S92YXB4000144	S92Y4B4000169	10
Duke University - North Carolina	L651	—	—	S92Y1B4000145	S92Y3B4000146	2
Saskatoon - Saskatchewan	L551	1005	1007	S92UXA3000178	S92U8A3000180	3
University of Colorado - Colorado	L627	—	—	S92UXB4000139	S92U6B4000140	2

**WARNING**

Follow your internal safety procedures.

PROCEDURE

- 1.1 Unbolt the two stanchions located in the articulation area. Retain the hardware. See Figure 1.
- 1.2 Install the new stanchions with the retained hardware. Use blue Loctite thread locker, or an equivalent. Tighten to safely secure the parts in place.

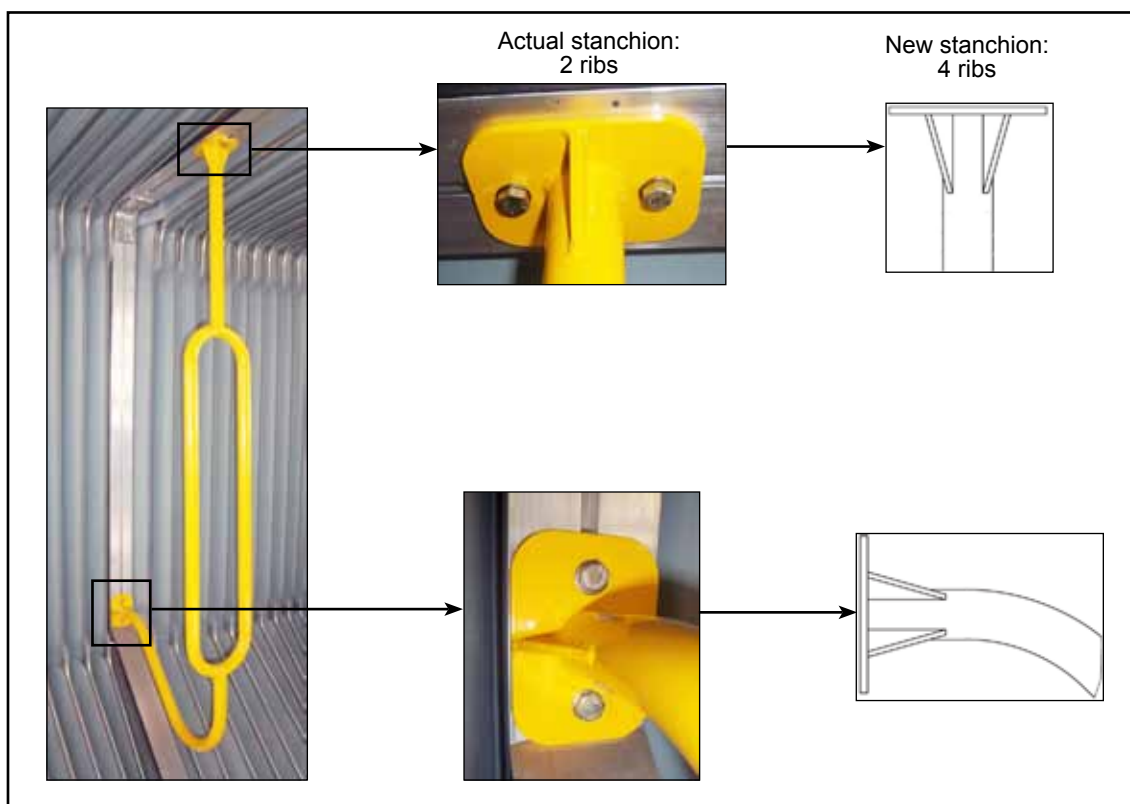


Figure 1 - Typical Stanchion in the Articulation Area

