



Service Bulletin

File in Section: -

Bulletin No.: PI0830

Date: October, 2012

PRELIMINARY INFORMATION

Subject: Water Intrusion (Leak), Rear Side Door Stationary Window

Models: 2012 Chevrolet Sonic Sedan

Condition/Concern

Some customers may comment on a water intrusion (leak) condition on the left or right rear door around the perimeter of the stationary window.

This condition may be the result of a poor fit between the glass and rubber seal. This condition only occurs on sedan bodied vehicles. The hatchback uses a different window assembly.

Recommendation/Instructions

Use the following steps to reseal the window glass to the surrounding rubber seal.

1. Remove the outer window sealing strip (belt molding) on the affected door. Refer to Rear Side Door Window Outer Sealing Strip Replacement (Sedan) in SI. Use care to not damage the sealing strip when removing.



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2. With the perimeter of the glass assembly exposed, run a trim stick around the window between the glass and rubber seal to ensure the applicator tip will not bind while applying the sealer.
3. Seal the glass using *Kent Industries Glass Mastic Sealer Part # P6055 applied with a pump type sealer gun, such as Kent Industries Adhesive and Sealer Applicator Part # P90010 or the equivalent.



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4. Insert the nozzle of the sealer gun between the glass and the rubber seal and apply the sealer around the complete perimeter of the glass.
5. Clean any excess sealant using a general purpose adhesive cleaner.
6. Reinstall the outer window sealing strip. Refer to Rear Side Door Window Outer Sealing Strip Replacement (Sedan) in SI.

*We believe this source and their products to be reliable. There may be additional manufacturers of such products/materials. General Motors does not endorse, indicate any preference for or assume any responsibility for the products or material from this firm or for any such items that may be available from other sources.

Parts Information

*For ordering information, contact: kent-automotive.com.

Part Number	Description
*P6055	Kent Industries Glass Mastic Sealer
*P90010	Kent Industries Adhesive and Sealer Applicator

Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
C0450	Body Side Window Resealing	Use Published Labor Operation Time